





Crystal Consultancy Services Private Limited

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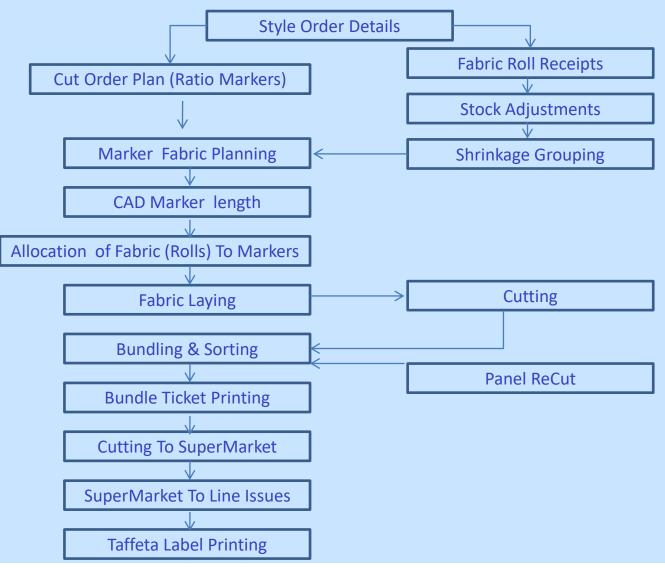
Objectives of ProFit

- Generate Optimal Cut Plan for Buyer Orders for Marker Making.
- Grouping of Fabrics on Warp and Weft Shrinkages.
- Generate Optimal Marker Fabric Plan for Markers & Fabric Groups.
- **Based on the Plan, CAD dept needs to provide LayLength for Markers.**
- Optimally Allocate Fabric Rolls to Markers to Maximise Fabric Utilisation and to Minimize End Bits.
- Generate Pick List of Rolls for Markers.
- Generate Lay Slips based on Allocation.
- Real Time Lay and Cutting Production.
- Generate Numbering Sheet & Bundle Tickets for Sorting of Bundles.
- Generate Issue DC to issue bundles to Sewing Line.
- Provide Transparency in the Cutting Room Processes.
- Real Time Dashboard for all the Cutting Room Processes.
- Work in Process monitoring at all Levels.





ProFit System Flow Diagram







Style Creation

Style Information can be input in the system or can be integrated via Excel / XML / TABLE / API

📑 Style Maste	r.					– 🗆 🗙
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	Total Recor	rds : 142 Activ	ve:127	InActive : 15	UnSaved Record	ds : 0





Buyer / Style / Order Creation

Order Information with FIT / DESTN / EX-FACT/ COLOR / SIZE Break-Up can be input in the system or can be integrated via Excel / XML / TABLE / API

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1	CANADA		REG	GULAR			23-May	-2023	27-May-202	3	25000		
2	USA		REG	GULAR			13-Jun-	-2023	17-Jun-2023	3	25000		
3	USA		SLI	M			13-Jun-	-2023	17-Jun-202	3	25000		
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Assign Fabric Color , Fabric Type, Garment Color for Style / Order

Fabric Color , Fabric Type and Garment Color for Style / Order is assigned

🔜 Assign Fabric to S	Style			– 🗆 ×
Buyer	BUYER	_01		4
Style	STYLE_	001		· •
	1	New		Process
Assign Fabric			Avg.Cons	
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<u>F</u> abric				-
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Save				Exit

Zoom Image



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Input Avg. / Std. Consumption

Avergage Consumption of all Sizes in a Style / Standard Consumption for every Sizes are entered in the screen.

			ed in the screen.	
💀 Assign Fabric to	o Style			- = ×
Buy	er BUYER	01		·
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Assign Fabric			Avg.Cons	
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		29	1.160	
		30	1.170	
		31	1.180	
		32	1.190	
MA MA	IN FABRIC	34	1.200	
		36	1.210	
		38	1.220	
		39	1.230	
		40	1.240	
		29	0.300	
		30	0.305	
		31	0.310	
		32	0.315	
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		36	0.325	
		38	0.330	
		39	0.335	
		40	0.340	
Save		Upd	ate	Exit

Zoom Image



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Fabric Rolls Receipt

- Users need to Input the Following in the Screen
- Buyer / Style / Garment Color / Fabric Color / Fabric Composition / GRN
 / Lot / Supplier
- Roll Details with Rolls No, Length, Width, Warp%, Weft %, Shade, Cuttable Width, Location etc.
- Alternatively The above Details can be captured from Excel / XML / Table / API





Fabric Rolls Receipt

Receipt of Fabric Rolls From Suppliers vide GRNs and LOTs are stored in Warehouse / Stores with Location information (Rack / Shelf)

Doc.No	RRC	000003/23			Vie	w/Edit	New		Doc.Da	te 22- Apr -2	023	
Buyer	BUYER_01			-		Style S	STYLE_001					
Fabric Type	MAIN FABRIC					~	Fabric I	DENIM				
Fabric Color	BLUE DARK WAS	SH				-	Garment Color	BLUE DAR	K WASH			
Width Unit			1 - a se sealer	Unit MTR			G.R.N. No	-			Lot No 1	
	INCH	*	Length				G.R.N. NO	1				
Fabric Composition	BCI COTTON =95	5% COTTO	N RECY	CLED=5%.								
Supplier	Supplier1			-	P	rocess	File Name	5				_
Deduct Width	[A.	ply				1	Add R	ow(e)	P Del	ete Row	InsertRow
Supplier Ro				Warp %	Weft %	Width	Cuttable Width			Location		elete
1001	1001	A	0.000	-3.00	-21.00	66.000	66.000	112.000	0.000	R-01-A		
1002	1002	A	0.000	-2 50	-19.50	66.500	66,500	94,000	0.000	R-01-A		
1003	1003	A	0.000	-2.00	-20.50	66,000	66,000	110.000	0.000	R-01-A		
1004	1004	A	0.000	-2.50	-19.50	66.000	66.000	120.000	0.000	R-01-A		ES
1005	1005	В	0.000	-3.50	-19.50	66.000	66.000	114.000	0.000	R-01-A		
1006	1006	A	0.000	-4.00	-19.50	66.000	66.000	118.000	0.000	R-01-A		
1007	1007	В	0.000	-2.50	-19.00	66.500	66.500	120.000	0.000	R-01-A		(FT)
1008	1008	A	0.000	-2.50	-19.00	66.500	66.500	120.000	0.000	R-01-A		
1009	1009	A	0.000	-2.50	-18.00	66.500	66.500	118.000	0.000	R-01-A		
1010	1010	A	0.000	-2.00	-18.00	66.500	66.500	120.000	0.000	R-01-A		
1011	1011	B	0.000	-2.50	-18.00	66.500	66.500	114.000	0.000	R-01-B		
1012	1012	A	0.000	-1.50	-19.50	66.000	66.000	90.000	0.000	R-01-B		
1013	1013	В	0.000	-2.50	-21.00	66.000	66.000	110.000	0.000	R-01-B		
1014	1014	В	0.000	-3.50	-21.00	66.000	66.000	103.000	0.000	R-01-B		
1015	1015	A	0.000	-2.50	-19.00	66.000	66.000	92.000	0.000	R-01-B		
1016	1016	A	0.000	-3.50	-20.50	66.000	66.000	120.000	0.000	R-01-B		
1017	1017	A	0.000	-2.50	-19.50	66.000	66.000	107.000	0.000	R-01-B		
	1018	A	0.000	-2.50	-19.50	66.000	66.000	115.000	0.000	R-01-B		
1018		A	0.000	-2.50	-19.50	66.000	66.000	92.000	0.000	R-01-B		
1018 1019	1019							110.000	0.000	R-01-B		
1018	1019 1020 1021	A	0.000	-2.50 -2.50	-18.00 -17.50	66.500 66.500	66.500 66.500	109.000	0.000	R-02-A		

View Report





Stock Adjustments

- Short Qty / Excess Qty , if any , for every Roll can be entered.
- Other Consumptions viz, Sample , Shrinkage Test etc can be provided for every Roll.
- > Can Reserve Meters in every Roll for internal use.
- Can Also Reserve the entire Roll for any other purposes.
- Reasons are mentioned for all Reservations in Rolls
- Reserved Meters in a Roll will not be used for Allocation.
- Roll Reserves Can be Released any Time for use / Allocation.





Stock Adjustments

Stock Adjustments viz Excess / Short in Rolls are entered in this screen

Doc.N	ustment	SA00	00770/23		View	New	Doc.Date 11-	Jul -2023 🔻	(Asalaat)	GRN/LOT No			- 🗆 ×
Excess (M			Short (M			Apply	Dectodic III	Jul -2023	Bociccit				
DocNo	- L	JuverNam	e StyleNo	StyleRe		lame FabricN	ame Fabric	ColorName	ColorNar	10	GRNNo	LotNo	SupplierN
		UYER_01	STYLE_001		MAIN FABRIC			ARK WASH				1	ARVIND LI
RollNo	Shade	Width	Pattern Shrir	nkage	Received Stock	Cum.Excess	Cum.Short	Oth.Cons	Transfer	CL. Stoc	k Exces	s	Shor
1006	A		1 [L -3.00% X W		118.000			0.600		132.400	15.000	a second and a second	
1007	В		1 [L -3.00% X W		120.000			0.600		129.400	10.000		
1008	A		1 [L -3.00% X W		120.000			0.600		124.400	5.000		
1009	A	66.500	2 [L -3.00% X W	-17.00%]	118.000			0.600		99.400			18.00
1010	А	66.500	2 [L -3.00% X W	-17.00%]	120.000			0.600		107.400			12.00
1011	В	66.500	2 [L -3.00% X W	-17.00%]	114.000			0.600		111.400			2.00
Total	6				710.000	0.000	0.000	3.600	0.000	704.400	30.00	0	32.00

Zoom Image



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Stock Adjustments(Other Consumptions)

Other Consumptions viz Shrinkage test, Roll Reserve, Sampling etc. are entered in this screen

DocNo Ferson DecDate T11-Jul-2023 Essen Consumption RR0000343/23 BuyerNamo StyleRo StyleRo Fabric TypeNamo Fabric Clor Namo Color Namo Color Namo GRNNo Lot No Supplied R0000343/23 DocNo BuyerNamo StyleRo DeniM MAIN FABRIC DeniM BLUE DARK WASH BLUE DARK WASH 1 1 ARVIND Main FABRIC DeniM MAIN FABRIC DeniM BLUE DARK WASH BLUE DARK WASH 1 1 ARVIND Viator Shade Width Patern Shrinkage Received Stock Excess Shat Reserve Oth. Cons Transfer Clstock Consumption 1001 A 66.000 1L 3.00% XW + 20.00% 112.000 50.000 6600 18.800 0.600 1004 A 66.000 1L 3.00% XW + 20.00% 114.000 0.600 12.800 0.600 1004 A 66.000 1L 3.00% XW + 20.00% 120.000 0.600 <	Fabric Cor	sumptio	on (Other	rs)											– 🗆 ×
Matrix O.6 Reason Shiftikage fest Paper DocNo BuyerName StyleNo StyleRefNo FabricTypeName FabricName FabricColorName ColorName GRNNo LotNo Supplier R0000343/23 BUYER_01 STYLE_001 DENIM MAIN FABRIC DENIM BLUE DARK WASH BLUE DARK WASH 1 1 ARVIND ColorName GRNNo XYLE_001 DENIM MAIN FABRIC DENIM BLUE DARK WASH BLUE DARK WASH 1 1 ARVIND Colspan="4">ColorName ColorName ColorName GRNNo LotNo Supplier Colspan="4">Colspan="4">ColorName ColorName GRNNo LatVND Colspan= 4 DENIM BLUE DARK WASH 1 1 ARVIND Supplier Supplier Colspan= 4 ColorName ColorName GRNNo LatVND Colspan= 4 Colspan= 4 Colspan= 4 Colspa= 4 Colspan= 4 Co	Doc.N	0				View 🛃	New	Do	Date 11-	Jul -2023 💌	SelectG	RN/LOT No			
DocNo BuyerName StyleNo StyleRofNo Fabric TypeName Fabric Name Fabric ColorName ColorName GRNNo LotNo Supplex RR0000343/23 BUYER_01 STYLE_011 DENIM MAIN FABRIC DelmiM BLUE DARK WASH BLUE DARK WASH 1 1 ARVIND 2 Allon A 66.00 1 [L -3.00% X W -20.00%] 112.000 52.000 59.400 0.600 1001 A 66.000 1 [L -3.00% X W -20.00%] 94.000 0.600 52.000 59.400 0.600 1003 A 66.000 1 [L -3.00% X W -20.00%] 110.000 50.000 0.600 58.800 0.600 1004 A 66.000 1 [L -3.00% X W -20.00%] 114.000 0.600 100.000 128.80 0.600 1005 B 66.000 1 [L -3.00% X W -20.00%] 114.000 0.600 128.80 0.600 1006 A 66.500 1 [L -3.00% X W -20.00%] 120.000 10.000 0.600 128.80 0.600 <th></th> <th></th> <th>0.6</th> <th>Reas</th> <th>on Shrink</th> <th>age Test</th> <th>-</th> <th></th> <th>ank</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>			0.6	Reas	on Shrink	age Test	-		ank						
RR0000343/23 BUYER_01 STYLE_001 DENIM MAIN FABRIC DENIM BLUE DARK WASH BLUE DARK WASH BLUE DARK WASH 1 1 ARVIND 4 01001 A 66.000 1 [L-3.00% X W -20.00%] 112.000 Exess Short Reserve Oth.Cons Transfer Cl.Stock Consumption 1002 A 66.000 1 [L-3.00% X W -20.00%] 94.000 6 0.600 92.800 0.600 0.600 1003 A 66.000 1 [L-3.00% X W -20.00%] 110.000 0.600 0.600 58.800 0.600 0.600 1004 A 66.000 1 [L-3.00% X W -20.00%] 114.000 0.600 100.000 18.800 0.600 1006 A 66.000 1 [L-3.00% X W -20.00%] 118.000 15.00 0.600 131.800 0.600 0.600 0.600 0.600 0.600 0.600 0.600 0.600 0.600 0.600 0.600 0.600 0.600 0.600		1							terrer (0 I N		ODNIN		0 1 1
Cline Shade Width Pattern Shrinkage Received Stock Excess Short Reserve Oth.Cons Transfer Cl.Stock Consumption 1001 A 66.000 1 [L -3.00% X W -20.00%] 112.000 52.000 59.400 0.600 1002 A 66.500 1 [L -3.00% X W -20.00%] 94.000 0.600 92.800 0.600 1003 A 66.000 1 [L -3.00% X W -20.00%] 110.000 50.000 0.600 92.800 0.600 1004 A 66.000 1 [L -3.00% X W -20.00%] 120.000 0.600 18.800 0.600 1005 B 66.000 1 [L -3.00% X W -20.00%] 118.000 15.000 0.600 131.800 0.600 1006 A 66.500 1 [L -3.00% X W -20.00%] 120.000 10.000 0.600 128.800 0.600 1007 B 66.500 1 [L -3.00% X W -20.00%] 120.000 50.000 0.600 128.800 0.600 1008 A 66				And a second second second	100000000000000000000000000000000000000		and a management of the second								
1001 A 66.000 1 [L-3.00% X W - 20.00%] 112.000 S2.000 59.400 0.600 1002 A 66.500 1 [L-3.00% X W - 20.00%] 94.000 0.600 92.800 0.600 1003 A 66.000 1 [L-3.00% X W - 20.00%] 110.000 50.000 0.600 58.800 0.600 1004 A 66.000 1 [L-3.00% X W - 20.00%] 120.000 0.600 100.000 18.800 0.600 1005 B 66.000 1 [L-3.00% X W - 20.00%] 114.000 0.600 100.000 12.800 0.600 1006 A 66.000 1 [L-3.00% X W - 20.00%] 118.000 15.000 0.600 138.800 0.600 1007 B 66.500 1 [L-3.00% X W - 20.00%] 120.000 10.000 0.600 128.800 0.600 1008 A 66.500 2 [L-3.00% X W - 17.00%] 118.000 18.000 0.600 128.800 0.600 1010 A 66.500 2 [L-3.00% X W - 17.00%] <td< th=""><th></th><th>+3/23 0</th><th>OTEN_0</th><th>1 31122_001</th><th>DENIM</th><th>MAINTABAIO</th><th></th><th></th><th>BEOE D</th><th></th><th>BLUE DAN</th><th>(WASH</th><th>_</th><th></th><th>ARVIND</th></td<>		+3/23 0	OTEN_0	1 31122_001	DENIM	MAINTABAIO			BEOE D		BLUE DAN	(WASH	_		ARVIND
1002 A 66.500 1 [L -3.00% X W -20.00%] 94.000 M M D.600 92.800 D.600 1003 A 66.000 1 [L -3.00% X W -20.00%] 110.000 50.000 0.600 58.800 0.600 1004 A 66.000 1 [L -3.00% X W -20.00%] 120.000 0.600 100.000 18.800 0.600 1005 B 66.000 1 [L -3.00% X W -20.00%] 114.000 0.600 100.000 12.800 0.600 1006 A 66.000 1 [L -3.00% X W -20.00%] 118.000 15.000 0.600 131.800 0.600 1006 A 66.500 1 [L -3.00% X W -20.00%] 120.000 10.000 0.600 128.800 0.600 1007 B 66.500 1 [L -3.00% X W -20.00%] 120.000 10.000 0.600 123.800 0.600 1008 A 66.500 2 [L -3.00% X W -17.00%] 118.000 18.000 0.600 123.800 0.600 1010 A 66.	Z RollNc 🗸	Shade	Width	Pattern Shrin	nkage	Received Stock	Excess	Short	Reserve	Oth.Cons	Transfer	CI.Stock	k (Consum	otion
1003 A 66.000 1 [L-3.00% X W-20.00%] 110.000 50.000 0.600 58.800 0.600 1004 A 66.000 1 [L-3.00% X W-20.00%] 120.000 0.600 100.000 18.800 0.600 1005 B 66.000 1 [L-3.00% X W-20.00%] 114.000 0.600 100.000 12.800 0.600 1006 A 66.000 1 [L-3.00% X W-20.00%] 118.000 15.000 0.600 131.800 0.600 1007 B 66.500 1 [L-3.00% X W-20.00%] 120.000 10.000 0.600 128.800 0.600 1007 B 66.500 1 [L-3.00% X W-20.00%] 120.000 10.000 0.600 128.800 0.600 1008 A 66.500 2 [L-3.00% X W-20.00%] 120.000 18.000 0.600 123.800 0.600 1010 A 66.500 2 [L-3.00% X W-17.00%] 118.000 12.000 0.600 106.800 0.600 1011 B 66.500 2 [L-3.	1001	А	66.000	1 [L -3.00% X W	-20.00%]	112.000				52.000		59.400		0.600	
1004 A 66.000 1[L-3.00% X W-20.00%] 120.000 Image: Constraint of the state of t	1002	А	66.500	1 [L -3.00% X W	-20.00%]	94.000				0.600	1	92.800		0.600	
1005 B 66.000 1 [L-3.00% X W -20.00%] 114.000 model 0.600 100.000 12.800 0.600 1006 A 66.000 1 [L-3.00% X W -20.00%] 118.000 15.000 0.600 131.800 0.600 1007 B 66.500 1 [L-3.00% X W -20.00%] 120.000 10.000 0.600 128.800 0.600 1008 A 66.500 1 [L-3.00% X W -20.00%] 120.000 5.000 0.600 123.800 0.600 1009 A 66.500 2 [L -3.00% X W -70.00%] 114.000 18.000 0.600 98.800 0.600 1010 A 66.500 2 [L -3.00% X W -17.00%] 114.000 2.000 0.600 106.800 0.600 1011 B 66.500 2 [L -3.00% X W -17.00%] 114.000 2.000 0.600 110.800 0.600 1011 B 66.000 3 [L -0.50% X W +17.00%] 90.000 0.600 88.800 0.600 1012 A 66.000 3	1003	А	66.000	1 [L -3.00% X W	-20.00%]	110.000			50.000	0.600		58.800		0.600	
1006 A 66.000 1 [L-3.00% X W -20.00%] 118.000 15.000 0.600 131.800 0.600 1007 B 66.500 1 [L-3.00% X W -20.00%] 120.000 10.000 0.600 128.800 0.600 1008 A 66.500 1 [L-3.00% X W -20.00%] 120.000 5.000 0.600 123.800 0.600 1009 A 66.500 2 [L-3.00% X W -17.00%] 118.000 18.000 0.600 98.800 0.600 1010 A 66.500 2 [L-3.00% X W -17.00%] 120.000 12.000 0.600 106.800 0.600 1011 B 66.500 2 [L-3.00% X W -17.00%] 114.000 2.000 0.600 110.800 0.600 1011 B 66.500 3 [L-0.50% X W -17.00%] 114.000 2.000 0.600 18.800 0.600 1012 A 66.000 3 [L-0.50% X W +2.00%] 90.000 0.600 88.800 0.600 1013 B 66.000 1 [L-3.00% X W -20.00%]	1004	А	66.000	1 [L -3.00% X W	-20.00%]	120.000				0.600	100.000	18.800		0.600	
1007 B 66.500 1 [L -3.00% X W -20.00%] 120.000 10.000 0.600 128.800 0.600 1008 A 66.500 1 [L -3.00% X W -20.00%] 120.000 5.000 0.600 123.800 0.600 1009 A 66.500 2 [L -3.00% X W -17.00%] 118.000 18.000 0.600 98.800 0.600 1010 A 66.500 2 [L -3.00% X W -17.00%] 118.000 12.000 0.600 106.800 0.600 1010 A 66.500 2 [L -3.00% X W -17.00%] 114.000 2.000 0.600 106.800 0.600 1011 B 66.000 3 [L -0.50% X W -17.00%] 114.000 2.000 0.600 110.800 0.600 1012 A 66.000 3 [L -0.50% X W -18.50%] 90.000 0.600 88.800 0.600 1013 B 66.000 1 [L -3.00% X W -20.00%] 103.000 0.600 108.800 0.600 1014 B 66.000 1 [L -3.00% X W -20.00%] 92	1005	В	66.000	1 [L -3.00% X W	-20.00%]	114.000				0.600	100.000	12.800		0.600	
1008 A 66.500 1 [L -3.00% X W -20.00%] 120.000 5.000 0.600 123.800 0.600 1009 A 66.500 2 [L -3.00% X W -17.00%] 118.000 18.000 0.600 98.800 0.600 1010 A 66.500 2 [L -3.00% X W -17.00%] 120.000 12.000 0.600 106.800 0.600 1011 B 66.500 2 [L -3.00% X W -17.00%] 114.000 2.000 0.600 110.800 0.600 1011 B 66.500 3 [L -0.50% X W -17.00%] 114.000 2.000 0.600 110.800 0.600 1012 A 66.000 3 [L -0.50% X W -18.50%] 90.000 0.600 88.800 0.600 1013 B 66.000 1 [L -3.00% X W -20.00%] 103.000 0.600 108.800 0.600 1014 B 66.000 1 [L -3.00% X W -20.00%] 103.000 0.600 101.800 0.600 1015 A 66.000 1 [L -3.00% X W -20.00%] 92.000 0.	1006	А	66.000	1 [L -3.00% X W	-20.00%]	118.000	15.000			0.600		131.800		0.600	
1009 A 66.500 2 [L-3.00% X W -17.00%] 118.000 18.000 0.600 98.800 0.600 1010 A 66.500 2 [L-3.00% X W -17.00%] 120.000 12.000 0.600 106.800 0.600 1011 B 66.500 2 [L-3.00% X W -17.00%] 114.000 2.000 0.600 110.800 0.600 1011 B 66.000 3 [L-0.50% X W -17.00%] 114.000 2.000 0.600 110.800 0.600 1012 A 66.000 3 [L-0.50% X W -18.50%] 90.000 0.600 88.800 0.600 1013 B 66.000 1 [L-3.00% X W -20.00%] 110.000 0.600 108.800 0.600 1014 B 66.000 1 [L-3.00% X W -20.00%] 92.000 0.600 101.800 0.600 1015 A 66.000 1 [L-3.00% X W -20.00%] 92.000 0.600 90.800 0.600	1007	В	66.500	1 [L -3.00% X W	-20.00%]	120.000	10.000			0.600		128.800		0.600	
1010 A 66.500 2 [L -3.00% X W -17.00%] 120.000 12.000 0.600 106.800 0.600 1011 B 66.500 2 [L -3.00% X W -17.00%] 114.000 2.000 0.600 110.800 0.600 1012 A 66.000 3 [L -0.50% X W -18.50%] 90.000 0.600 0.600 88.800 0.600 1013 B 66.000 1 [L -3.00% X W -20.00%] 110.000 0.600 108.800 0.600 1014 B 66.000 1 [L -3.00% X W -20.00%] 103.000 0.600 101.800 0.600 1015 A 66.000 1 [L -3.00% X W -20.00%] 92.000 0.600 90.800 0.600	1008	A	66.500	1 [L -3.00% X W	-20.00%]	120.000	5.000			0.600	1	123.800		0.600	
1011 B 66.500 2 [L-3.00% X W -17.00%] 114.000 2.000 0.600 110.800 0.600 1012 A 66.000 3 [L-0.50% X W -18.50%] 90.000 0.600 88.800 0.600 1013 B 66.000 1 [L-3.00% X W -20.00%] 110.000 0.600 108.800 0.600 1014 B 66.000 1 [L-3.00% X W -20.00%] 103.000 0.600 101.800 0.600 1015 A 66.000 1 [L-3.00% X W -20.00%] 92.000 0.600 90.800 0.600	1009	А	66.500	2 [L -3.00% X W	-17.00%]	118.000		18.000		0.600		98.800		0.600	
1012 A 66.000 3 [L-0.50% X W -18.50%] 90.000 0.600 88.800 0.600 1013 B 66.000 1 [L-3.00% X W -20.00%] 110.000 0.600 108.800 0.600 1014 B 66.000 1 [L-3.00% X W -20.00%] 103.000 0.600 101.800 0.600 1015 A 66.000 1 [L-3.00% X W -20.00%] 92.000 0.600 90.800 0.600	1010	А	66.500	2 [L -3.00% X W	-17.00%]	120.000		12.000		0.600		106.800		0.600	
1013 B 66.000 1 [L -3.00% X W -20.00%] 110.000 0.600 108.800 0.600 1014 B 66.000 1 [L -3.00% X W -20.00%] 103.000 0.600 1018.00 0.600 1015 A 66.000 1 [L -3.00% X W -20.00%] 92.000 0.600 90.800 0.600	1011	В	66.500	2 [L -3.00% X W	-17.00%]	114.000		2.000		0.600		110.800		0.600	
1014 B 66.000 1 [L -3.00% X W -20.00%] 103.000 0.600 101.800 0.600 1015 A 66.000 1 [L -3.00% X W -20.00%] 92.000 0.600 90.800 0.600	1012	А	66.000	3 [L -0.50% X W	-18.50%]	90.000				0.600		88.800		0.600	
1015 A 66.000 1 [L -3.00% X W -20.00%] 92.000 0.600 90.800 0.600	1013	В	66.000	1 [L -3.00% X W	-20.00%]	110.000				0.600		108.800		0.600	
	1014	В	66.000	1 [L -3.00% X W	-20.00%]	103.000				0.600		101.800		0.600	
Total 15 1655.000 30.000 32.000 60.400 200.000 1333.600 9.000	1015	А	66.000	1 [L -3.00% X W	-20.00%]	92.000				0.600		90.800		0.600	
	Total	15				1655.000	30.000	32.000	50.000	60.400	200.000	1333.60	0	9.000)





Stock Adjustments(Stock Transfer)

Fabric Rolls / Stock can be Transferred to Other Styles / orders.

Transfer (Mtr)	100			Viev	v 🛃	New	Doc.D	ate 11- Jul -2023		tGRN/LOT No			
		0	Transfer Cl.Stock			Apply		Retain Roll N	*		Apply		
DocNo	Buy	verName	StyleNo StyleR	efNo Fa	bricType	Name Fa	abricName	FabricColorNam	e ColorNa	ame	GRNNo	LotNo	Supplier
RR0000343/	/23 BU	(ER_01 \$	STYLE_001 DENIM	MA	IN FABRI	C DE	ENIM	BLUE DARK WASI	H BLUE DA	RK WASH	1	1	ARVIND L
RollŃo 🗸	Shade	RollWidth	Received Stock	Excess	Short	Reserve	Oth.Cons	Cum.Transfer	CL.Stock	New Roll N	- lo	Trans	fer
1001	А	66.000	112.000				52.000		60.000	1001		0.00	0
1002	А	66.500	94.000				0.600		93.400	1002		0.00	0
1003	А	66.000	110.000			50.000	0.600		59.400	1003		0.00	0
1004	А	66.000	120.000				0.600	100.000	19.400	1004		0.00	0
1005	В	66.000	114.000				0.600	100.000	13.400	1005		0.00	0
1006	А	66.000	118.000	15.000			0.600		107.400	1006-1		25.00	00
1007	В	66.500	120.000	10.000			0.600		79.400	1007-1		50.00	00
1008	А	66.500	120.000	5.000			0.600		49.400	1008-1		75.00	00
1009	А	66.500	118.000		18.000		0.600		99.400	1009		0.00	0
1010	А	66.500	120.000		12.000		0.600		107.400	1010		0.00	0
1011	В	66.500	114.000		2.000		0.600		111.400	1011		0.00	0
1012	А	66.000	90.000				0.600		89.400	1012		0.00	
1013	В	66.000	110.000				0.600		109.400	1013		0.00	
1014	В	66.000	103.000				0.600		102.400	1014		0.00	
1015	А	66.000	92.000				0.600		91.400	1015		0.00	
Total	15		1655.000	30.000	32.000	50.000	60.400	200.000	1192.600			150.0	00





Shrinkage Grouping

- Shrinkage Grouping can be done for a Required GRN / LOT / Selected Rolls / Shades / Widths etc.
- Shrinkage Allowances on Warp / Weft +/- % to be provided
- Grouping Method : WARP inside WEFT / WEFT inside WARP / WARP and WEFT Separate.
- A Unique Group No. is aasigned for the Shrinkage Groups Created with Pattern Shrinkage String 1 [L -3.00% X W -20.00%]
- After Grouping is Done for a LOT, the same can be approved for consumption. It is only after approval planning can be done.





Shrinkage Grouping

Grouping of Fabric Rolls based on allowances on Warp and Weft is done with ease

	ouping									— E
Doc.No				View/Edit	<u>В</u> <u>N</u> е	ew.	Doc	Date 22-Apr	r -2023	
Buyer	BUYER_01		-	Style	STYLE_001					
Fabric Type	MAIN FABRIC			*	F	abric DEN	IM			
Fabric Color	BLUE DARK	WASH		-	Garment	Color BLUE	- DARK WA	SH	-	Pro
I Selection					Roll Grouping					
			- 1	Grouping						
Warp % (+/-)	-1	Weft % (+/-)	-1	Method	Warp => W		oved for Cons		Proc	clear V
Pattern Shr		Shrinkage Group No			Warp-Avg			x Weft-Avg		
1 [L -3.00% >		1	-4.00	-2.00	-3.00	-21.00	-19.00	-20.00	29	3126.600
	KW -17.00%] KW -18.50%]	2	-4.00	-2.00 0.50	-3.00 -0.50	-18.00 -19.50	-16.00	-17.00	20	2154.000
Grand Tota		3	-1.50	0.50	-0.50	-19.50	-17.50	-18.50	26 75	2548.400 7829.0
Pattern Shr	rinkage	Shrinkage (Group No	Width (Inch)	Shade	RollNo 1001	GSM W	-3.00	-21.00	Length (Mtrs) 111.400
D-H Ch-		Christense	Descue Mar		Charle	Dellbla	CC14 14	((0/)	M - 6 (0/)	
							1211			111.400
						1003	0	-2.00	-20.50	109.400
						1004	0	-2.50	-19.50	119.400
						1006	0	-4.00	-19.50	117.400
						1015	0	-2.50	-19.00	91,400
					A					
					A	1016	0	-3.50	-20.50	119.400
				66.000	A	1016 1017	0	-3.50 -2.50	-20.50 -19.50	119.400 106.400
1 [L -3.00% >	K W -20.00%]	1		66.000	A	1016 1017 1018	0 0 0 0	-3.50 -2.50 -2.50	-20.50 -19.50 -19.50	119.400 106.400 114.400
1 [L -3.00% >	K W -20.00%]	1		66.000	A	1016 1017 1018 1019	0 0 0 0	-3.50 -2.50 -2.50 -2.50	-20.50 -19.50 -19.50 -19.50	119.400 106.400 114.400 91.400
1 [L -3.00% >	K W -20.00%]	4		66.000	A	1016 1017 1018 1019 1047	0 0 0 0 0	-3.50 -2.50 -2.50 -2.50 -2.50 -2.00	-20.50 -19.50 -19.50 -19.50 -19.00	119.400 106.400 114.400 91.400 116.400
1 [L -3.00% >	K W -20.00%]	1		66.000	B	1016 1017 1018 1019	0 0 0 0	-3.50 -2.50 -2.50 -2.50	-20.50 -19.50 -19.50 -19.50	119.400 106.400 114.400 91.400
1 [L -3.00% ≯	KW -20.00%]	1		66.000		1016 1017 1018 1019 1047 1005	0 0 0 0 0 0 0	-3.50 -2.50 -2.50 -2.50 -2.50 -2.00 -3.50	-20.50 -19.50 -19.50 -19.50 -19.00 -19.50	119.400 106.400 114.400 91.400 116.400 113.400
1 [L -3.00% >	K W -20.00%]	1		66.000		1016 1017 1018 1019 1047 1005 1013	0 0 0 0 0 0 0 0 0 0	-3.50 -2.50 -2.50 -2.50 -2.00 -3.50 -2.50	-20.50 -19.50 -19.50 -19.50 -19.00 -19.50 -21.00	119.400 106.400 114.400 91.400 116.400 113.400 109.400
1 [L -3.00% >	K W -20.00%]	1			B	1016 1017 1018 1019 1047 1005 1013 1014	0 0 0 0 0 0 0 0 0 0 0	-3.50 -2.50 -2.50 -2.50 -2.00 -3.50 -2.50 -3.50	-20.50 -19.50 -19.50 -19.50 -19.00 -19.50 -21.00 -21.00	119.400 106.400 114.400 91.400 116.400 113.400 109.400 102.400
1 [L -3.00% >	< W -20.00%]	1	-	66.000	в	1016 1017 1018 1019 1047 1005 1013 1014	0 0 0 0 0 0 0 0 0 0 0 0	-3.50 -2.50 -2.50 -2.50 -2.00 -3.50 -2.50 -3.50 -3.50 -2.00	-20.50 -19.50 -19.50 -19.50 -19.00 -19.50 -21.00 -21.00 -19.00	119.400 106.400 114.400 91.400 116.400 113.400 109.400 102.400 79.400
1 [L -3.00% >	< W -20.00%]	1	-		B	1016 1017 1018 1019 1047 1005 1013 1014 1071 1002	0 0 0 0 0 0 0 0 0 0 0	-3.50 -2.50 -2.50 -2.50 -2.00 -3.50 -2.50 -3.50 -3.50 -2.00 -2.50	-20.50 -19.50 -19.50 -19.00 -19.50 -19.50 -21.00 -21.00 -21.00 -19.00 -19.50	119.400 106.400 114.400 91.400 116.400 113.400 109.400 102.400 79.400 93.400

View Report





CUT Order Plan (Ratio Markers)

- Markers are Generated for Buyer, Style, Garment Color, Fit and Fabric Type Combinations
- Markers Can be Generated for Selected PO(s), Size(s), Destination(s) Ex-Factory Date(s)
- Markers Can be Generated for Order Qtys + Extra Qtys.
- Markers Can be Generated for Pending Orders / Lays / Allocations
- Parameters for Markers
 - Minimum and Maximum Plies
 - Number of Garments per Ply
 - Pieces Max to Min, Pieces Min to Max
 - Sizes Max to Min, Sizes Min to Max
 - Maximise Marker : Garments per Ply / Total Pieces / Total Plies
- Based on Parameters ProFit Generates Efficient and Optimal Markers to complete the Order Qty.
- Users Can Modify the Generated Markers as required.





Cut Order Plan

ProFit uses State-of-Art Algorithms to Generate Minimum No. of Markers with Size Ratios which maximizes No. of plies and No. of Garments per Ply to complete the Total Order Quantity to minimize the Spreading / Cutting Time

Doc.No						View/I	Edit	1	Nev	w			Date	22- Apr -2023	v	Ad	dil.	4	242	₽ 00		RQ 🖬	AQ	☑ T(
Buyer	BUYER	_01			-	S	tyle	STYLE	_001															
mt.Color	BLUE D	DARK	WASH		*		Fit F	REG				• Fab	o.ype	MAIN FABRIC	÷	Orde	r	÷	6	Fet	ch P.C) [Proce
									P.O.	Color S	Size O	order Qua	antity											
			D.O.N.	D	2.0-				D							2	9	_		3	0		3	1
∑ 56leC	Seq. I	NO	P.O.No	P.(D. Dat	IO F	Refere	ence	Des	tinatio	on E	ExF.Da	ate	Ship.Date	OQ	RQ	AQ	TQ	OQ	RQ	AQ	TQ	OQ	R
V	1		PO_0001	10-	Apr-20	23 S	61			US	C	05-Jun-	2023	08-Jun-2023	50	50	2	52	55	55	2	57	65	65
7	2		PO_0002		Apr-20					UK	1 27	05-Jun-		08-Jun-2023	283	283	11	294	335	335	14	349	206	20
V	3		PO_0003		Apr-20					CA		05-Jun-		08-Jun-2023	40	40	2	42	44	44	2	46	52	52
V	4		PO_0004		Apr-20					IN		05-Jun-		08-Jun-2023	221	221	9	230	221	221	9	230	442	44:
V	5		PO_0005		Apr-20					RU		05-Jun-		08-Jun-2023	9	9	0	9	9	9	0	9	18	18
					Apr-20	23 S	66			UE	C	05-Jun-	2023	08-Jun-2023	2	2	0	2	2	2	0	2	4	4
V	6		PO_0006	10-	npi 20	12020									005	0.05		000	000	000	07	000		
			Total Qty	10-	7107 20					Rati	io Mar		Ratio Ma	rkers	605	605	24	629	666	666	27	693	787	78
1	ers		Total Qty	Garments/Ply			R	atio F	Pieces	Rati		All F	Ratio Ma mise	^{rkers} Garments Per		605				666 ☑ St				78 Proce
v Ratio Mark	ers		Total Qty				R			(Max	-M -	All F				605								
v Ratio Mark	ers 1 N		Total Qty Vies 100	Garments/Ply	8		R			(Max	-M -	All F Maxin Details				605								
/ Ratio Mark Min. Plies	ers 1 N	Лах. P	Total Qty Vies 100	Garments/Ply	8		R	rder 32		(Max- Marker	-M = -Size	All F Maxin Details	mise [605								
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Ratio Mark Min. Dies Markee Total F M-001 Bal.P M-002 Bal.P	ers 1 N Pocs [1] * cs [2] * cs	Лах. P Plies 100	Viies 100 Grmts/Ply 8 8	Garments/Ply Total Pcs 800 800	8 29 629 1 529 1 429	30 693 1 593 1 493	R Or 31 819 1 719 1 619	32 945 1 845 1 745	34 945 1 845 1 745	(Max- Marker 36 754 1 654 1 554	-M - -Size 38 503 1 403	All F Maxin Details 3 503 1 3 403 403	40 501 501 1 401			605								
Ratio Mark Min. Plies Total F M-001 Bal.Pu M-002 Bal.Pu M-003	ers 1 NO P C S [1] C S [2] C S [3] C S	Max. P Plies	Plies 100 Grmts/Ply 8	Garments/Ply Total Pcs 800	8 29 629 1 529 1 429 1	30 693 1 593 1 493 1	R Or 31 819 1 719 1 619 1	adder F 32 945 945 1 845 1 745 1	34 945 1 845 1 745 1	(Max- Marker 36 754 1 654 1 554 1	-M - -Size 38 503 1 403 1 303	All F Maxin Details 3 39 3 503 1 3 403 403 1	40 501 501 1 401 1			605								
Ratio Mark Min. Pies Total F M-001 Bal.Pu M-002 Bal.Pu M-003 Bal.Pu	ers 1 No P CCS [1] CCS [2] CCS [3] CCS [2] CCS [3] CCS	Max. P Plies 100 100	Total Qty Vies 100 Grmts/Ply 8 8 8 8 8	Garments/Ply Total Pcs 800 800 800	8 29 629 1 529 1 429 1 429 329	30 693 1 593 1 493 1 393	R Or 31 819 1 719 1 619 1 519	32 945 1 845 1 745 1 645	34 945 1 845 1 745 1 645	(Max- Marker 36 754 1 654 1 554 1 454	-M - -Size 38 503 1 403 1 303 303	All F Maxii Details 39 3 503 1 3 403 403 403 1 3 303	40 501 501 1 401			605								
Marker Min. Plies Total F M-001 Bal.Pr M-002 Bal.Pr M-003 Bal.Pr M-003 Bal.Pr M-003 Bal.Pr	ers 1 N P C C S [1] C S [2] C S [3] C S [4] C S	Лах. P Plies 100	Viies 100 Grmts/Ply 8 8	Garments/Ply Total Pcs 800 800	8 29 629 1 529 1 429 1 329 1	30 693 1 593 1 493 1 393 1 393 1	R or 31 819 1 719 1 619 1 519 1	32 945 1 845 1 745 1 645 1	34 945 1 845 1 745 1 645 1	(Max- 36 754 1 654 1 554 1 454 1	-M - Size 38 503 1 403 1 303 303 1	All F Maxim Details 39 3 503 1 3 403 403 1 3 403 1 3 303 1	40 501 501 1 401 1 301			¢05								
Ratio Mark Min. Pies Total F M-001 Bal.Pu M-002 Bal.Pu M-003 Bal.Pu	ers 1 N Pocs [1] C CS [2] C CS [3] C CS [4] C CS	Max. P Plies 100 100	Total Qty Vies 100 Grmts/Ply 8 8 8 8 8	Garments/Ply Total Pcs 800 800 800	8 29 629 1 529 1 429 1 429 329	30 693 1 593 1 493 1 393	R Or 31 819 1 719 1 619 1 519	32 945 1 845 1 745 1 645 1	34 945 1 845 1 745 1 645	(Max- Marker 36 754 1 654 1 554 1 454	-M - -Size 38 503 1 403 1 303 303	All F Maxim Details 39 3 503 1 3 403 403 1 3 403 1 3 303 1	40 501 501 1 401 1			¢05								







Cut Order Plan

For Every Marker Generated, ProFit Segregates PO – Size Qtys that are accommodated in the Marker Plies of the respective Marker.

	32			34				0	0			.O. Colo				3	0			4	0				T		
RQ	AQ	TQ	OQ	RQ	4 AQ	TQ	OQ	3 RQ	AQ	TQ	OQ	RQ	AQ	TQ	OQ		AQ	TQ	OQ		AQ	TQ	OQ	RQ	Total	Q	TQ
75	3	78	75	75	3	78	60	60	2	62	40	40	2	42	40	40	2	42	40	40	2	42	500	500	1		521
309	12	321	309	309	12	321	386	386	15	401	180	180	7	187	180	180	7	187	178	178	7	185	2366	236			2459
60	2	62	60	60	2	62	48	48	2	50	32	32	1	33	32	32	1	33	32	32	1	33	400	400			415
442	18	460	442	442	18	460	221	221	9	230	221	221	9	230	221	221	9	230	221	221	9	230	2652	265			2759
18	1	19	18	18	1	19	9	9		9	9	9	-	9	9	9		9	9	9		9	108	108			111
4	1	5	4	4	1	5	2	2		2	2	2		2	2	2		2	2	2		2	24	24		3	27
908	37	945	908	908	37	945	726	726	28	754	484	484	19	503	484	484	19	503	482	482	19	501	6050	605			6292
908	37	945	908	908	37	945	726	726	28	754	484	484	19	503	484	484	19	503	482	482	19	501	6050	605			6292
Ratio M Min. lies	Markers 1	Ma	ıx. Plies	10	0	Garme	nts/PI y	8		Rati Orde		es (Mi		• Ma	II Ratio M aximise		ments	Per P	ly	-] Max	Plies	V :	Show B	lal (Proc
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Min. [lies [ix. Plies Plie		0	Garmer P erPly	y	8 DtalGr	mts		er Siz	Marke		• Ma -Size D	aximise	Gar		Per P	,	1	2	29			L.	TQ	31
Min. lies [Ma	1 rkerN	loStg	Plie	es (GrmtF	PerPly	y	otalGr		Orde	No	Marke Refe	r - P.O . rence 61	• Ma -Size D	aximise letails astina US	Gar	ExF		/Date		2 2 A	29	TQ F		30		31 R
Min. lies [Ma	1	loStg		es (GrmtF		y			Pol PO_ PO_	No 0001 0002	Marke Refe	r - P.O. rence	• Ma -Size D	etails estina US UK	Gar	ExF 05	actor	/Date 023	RC	2 2 A	29 \Q	TQ F 52	RQ	30 AQ	TQ	31 R 6
Min. lies Ma	1 rkerN 1-001 [loStg	Plie	s (GrmtF	P orPly	y	otalGr 800		Pol PO_0 PO_0	No 2001 2002 2001	Marke Refe	r - P.O rence 51 52 51	• Ma -Size D	etails estina US UK US	Gar	ExF 05 05	actor 5-Jun-2 5-Jun-2 5-Jun-2	/Date 023 023 023	RC 50 48	2 A	29 XQ 2	TQ F 52 48	RQ 55 43	30 AQ	TQ 57 43	31 R 6 3
Min. lies Ma	1 rkerN	loStg	Plie	s (GrmtF	PerPly	y	otalGr		Orde Pol PO_1 PO_2 PO_1 PO_1 PO_2 PO_2	No 0001 0002 0001 0002	Marke	r - P.O rence 51 52 51 52	• Ma -Size D	etails estina US UK US UK	Gar	ExF 05 05 05	actor 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2	/Date 023 023 023 023	RC 50 48	2 2 A	29 IQ 2	TQ F 52 48	RQ 55 43	30 AQ	TQ 57 43 100	31 R 6 3
Min. [lies [Ma M	1 rkerN 1-001 [oStg [1] [2]	Plie	e ss (GrmtF	P orPly	y	otalGr 800		Orde Pol PO_1 PO_2 PO_1 PO_1 PO_1 PO_1	No 0001 0002 0002 0002 0002	Marke	r - P.O rence 51 52 51 52 52 52	• Ma -Size D	etails estina US UK US UK UK	Gar	ExF 05 05 05 05	5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2	/Date 023 023 023 023 023 023	RC 50 48	2 2 A	29 IQ 2	TQ F 52 48	RQ 55 43	30 AQ	TQ 57 43	31 R 6 3 10 7
Min. [lies [Ma M	1 rkorN 1-001 [1-002 [oStg [1] [2]	Plie 10	e ss (GrmtF	PerPly	y	otalGr 800 800		Orde Pol PO_1 PO_1 PO_1 PO_1 PO_1 PO_1 PO_1	No 0001 0002 0002 0002 0002 0002 0003	Marke	r - P.O. rence 51 52 51 52 52 52 52 53	• Ma -Size D	etails estina US UK UK UK UK CA	Gar	ExF 05 05 05 05	actor 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2	/Date 023 023 023 023 023 023 023	RC 50 48 100 100		29 AQ 2	TQ F 52 48 100 11 100 11	RQ 55 43 100	30 AQ 2	TQ 57 43 100 100	31 R 6 3 10 7
Min. lies Ma M M	1 rkorN 1-001 [1-002 [1-003]	loStg [1] [2] [3]	Plie 10 10 10 10	ess (0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	GrmtF	PerPly 3 3	y	5 talGr 800 800 800		Orde Pol PO	No 0001 0002 0001 0002 0002 0002 0002 0003 0002	Market Refe	r - P.O. rence 51 52 51 52 52 52 53 53 52	• Ma -Size D	etails estina US UK US UK UK UK CA UK	Gar	ExF 05 05 05 05 05 05	actor 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2	/Date 023 023 023 023 023 023 023 023	RC 500 488 100 100 355		29 AQ 2 2	TQ F 52 52 48 100 11 100 11 46 100	RQ 55 43	30 AQ	TQ 57 43 100	31 R 6 3 10 7 1
Min. lies Ma M M	1 rkorN 1-001 [1-002 [loStg [1] [2] [3]	Plie 10	ess (0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	GrmtF	PerPly	y	otalGr 800 800		Orde PO	No 0001 0002 0002 0002 0002 0002 0003 0002 0003	Market Refe	r - P.O. rence 51 52 51 52 53 52 53 52 53 52 53 52 53 52 53 52 53 52 53 53 52 53 53 53 53 53 53 53 53 53 53	• Ma -Size D	etails estina US UK UK UK UK CA UK CA	Gar	ExF 05 05 05 05 05 05 05	actor 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2	/Date 023 023 023 023 023 023 023 023 023	RC 500 488 1000 1000 355 400		29 AQ 2 2	TQ F 52 48 100 1 100 1 46 42	RQ 55 43 100	30 AQ 2	TQ 57 43 100 100	31 R 6 3 1(7 1
Min. lies Ma M M	1 rkorN 1-001 [1-002 [1-003]	loStg [1] [2] [3]	Plie 10 10 10 10	ess (0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	GrmtF	PerPly 3 3	y	5 talGr 800 800 800		Orde PO	No 0001 0002 0001 0002 0002 0003 0002 0003 0004	Market Refe	r - P.O. rence 51 52 51 52 53 52 53 52 53 53 54	• Ma -Size D	etails estina US UK UK UK UK CA UK CA IN	Gar	ExF 05 05 05 05 05 05 05	actor 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2	/Date 023 023 023 023 023 023 023 023 023 023	RC 500 488 100 100 355		29 AQ 2 2	TQ F 52 52 48 100 11 100 11 46 100	RQ 55 43 100	30 AQ 2	TQ 57 43 100 100	31 R(6) 3: 10 7, 11 3:
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Min. [lies [Ma M N	1 rkorN 1-001 [1-002 [1-003]	loStg [1] [2] [3] [4]	Plie 10 10 10 10	o 0 0 0 0 0	GrmtF	PerPly 3 3	y	5 talGr 800 800 800		Orde PO PO	No 0001 0002 0001 0002 0003 0002 0003 0002 0003 0004 0002 0003	Market Rofo	r - P.O. Frence 51 52 51 52 53 52 53 53 54 52 53 54 52 53	• Ma -Size D	etails estina US UK UK UK CA UK CA IN UK CA	Gar	ExF 05 05 05 05 05 05 05 05 05	actor 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2	/Date 023 023 023 023 023 023 023 023 023 023	RC 50 48 100 100 355 40 12		29 2 2 11 2	TQ F 52 48 100 1 100 1 46 42 12	RQ 555 43 100 100 92 44	30 AQ 2	TQ 57 43 100 100 100 6 46	31 63 33 10 74 11 33 64
Min. [líes [Ma M M M M	1 rkerN 1-001 [1-002 [1-003 [1-001 [oStg [1] [2] [3] [4] [5]	Plie 100 100 100 100	••••••••••••••••••••••••••••••••••••••	GrmtF 8 8 8 8	PerPly 3 3 3 3	y	5 talGr 800 800 800 800		Orde PO PO	No 0001 0002 0001 0002 0002 0003 0002 0003 0004 0002 0003 0004		r - P.O. rence 51 52 51 52 53 52 53 52 53 54 52 53 54 52 53 53 54 52	• Ma -Size D	etails estina US UK UK UK CA UK CA IN UK	Gar	ExF 05 05 05 05 05 05 05 05 05 05 05	actor 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2 5-Jun-2	/Date 023 023 023 023 023 023 023 023 023 023	RC 500 488 1000 1000 355 400		29 2 2 11 2	TQ F 52 48 100 1 100 1 46 42 12	RQ 55 43 100 100 92	30 AQ 2 8 8	TQ 57 43 100 100 100 6	31 R 6 3 1(7 1

View Report





Marker – Fabric Planning

- > Two Types of Planning available Auto / Manual.
- Auto Plan ProFit Automatically Plan All / Selected Markers to Optimally Fit Markers in minimum Shrinkage Pattern(s) / Width(s) From Available Stock.
- Manual Plan Users Can Select Markers and Stocks and Plan fabrics.
- In Both Plan types, ProFit achieves to Fit Maximum Plies in a Selected / Available Stocks and displays Planned Plies and Roll Wise planned Plies.
- Lay Length of the Marker is taken as no.of.garments in Marker multiplied by the Standard Average Consumption per Garment.
- Minimises Single Pattern and Width(s) for Marker.
- Markers with Multiple Pattern and Widths are considered a separate Lay nos.
- Allocation Method : Width Desc Stock Desc , Width Desc Stock Asc, Width Asc – Stock Desc, Width Asc – Stock Asc.





Marker - Fabric Planning

ProFit Generates an Optimal Fabric Usage Plan for Markers by Allocating Fabric Rolls that Fits the Marker Plies. Minimize Shrinkage patterns n widths there by reducing no.of lays.

Doc.No	bric Plan			iew/	Edit 🖡				Doc.Date 22-Apr -2023		+	Avg Cons (N	(Atr)	1.200
Doc.No									Doc.Date [22-Apr-2023		<u> </u>	Avg Cons (r	vitr)	1.200
Buyer	BUYER_01			- S	tyle ST	YLE_001								
Garment Color	BLUE DARK	WASH		-	Fit RE	G		* F	abricType MAIN FABR	С				
		_					621 M M							-
Reserve (%)				Alloc	ate W	idth Z-A: Stock	k Z-A	7	G.R.N.No					Proc
		N	larker Detail:	s		50:				Shrinkage	Group Detai	ls		
Select	MarkerNo	Destin	ation P	lies Grm	nts/Ply	Total Pcs		A Pa	ttern Shrinkage	Select	Width	Received	Stock	Reserve
	M-001[1]	UK,		00	8	800		1.0	-3.00% X W -20.00%]		66.500	1625.0	00	0.000
	M-002 [2]	UK,		00	8	800			2 0.00 /0 / 11 20.00 /0]		66.000	1501.6		0.000
	M-003[3]	CA,		00	8	800		21	-3.00% X W -17.00%]		66.500	2057.6		0.000
	M-001 [4]	CA,IN		00	8	800					64.000	96.40		0.000
	M-002 [5]	CA,IN	10.000.000	00	8	800					66.500	1433.0		0.000
	M-003[6]	CA,		00	8	800		3 [L	-0.50% X W -18.50%]		66.000	925.60		0.000
	M-004[7]	IN,RU		00	8	800	_				65.500	110.40		0.000
Clear Grid	Total Fa	abric Req	0		Au	to Plan	esults t	to XL	Delete Records	ş	Stock	0		Chec
	Total Fa	abric Req	0 Grmts/P			to Plan	-	to XL			Stock	0 Op.Stock	Plies	
					ons		Req	<u></u>		je Fat				Mtr
SI.No	Marker No	Plies	Grmts/P	ly Avg.C	ons	Std Length	Req	1.Length	Pattern Shrinkag	je Fat	.Width	Op.Stock	Plies	Mtr 960.00
SI.No	Marker No M-001 [1]	Plies	Grmts/P	ly Avg.C	ions	Std Length	Req 90	1.Length	Pattern Shrinkag	je Fat 00%] 6	.Width	Op.Stock	Plies 100	Mtr 960.00
1 SI.No 1	Marker No M-001 [1] Total M-002 [2] Total	Plies 100	Grmts/P 8	ly Avg.C 1.20	ions	Std Length 9.600	Req 90	1.Length 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.0 3 [L -0.50% X W -18.9	je Fat 00%] 6 50%] 6	.Width 6.500	Op.Stock 1625.000	Plies 100 100	Mtr 960.00 960.00 960.00 960.00
1 SI.No 1	Marker No M-001[1] Total M-002[2] Total M-003[3]	Plies 100	Grmts/P 8	ly Avg.C 1.20	cons 00	Std Length 9.600	Req 90	1.Length 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.0	je Fat 00%] 6 50%] 6	.Width 6.500	Op.Stock 1625.000	Plies 100 100 100 100 100 100	Mtr 960.00 960.00 960.00 960.00 960.00
SI.No 1 2 3	Marker No M-001 [1] Total M-002 [2] Total M-003 [3] Total	Plies 100 100 100	Grmts/P 8 8 8	ly Avg.C 1.20 1.20	cons 200 200 200 200 200 200 200 200 200 20	Std Length 9.600 9.600 9.600	Req 90	1.Length 60.000 60.000 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.1 3 [L -0.50% X W -18.3 1 [L -3.00% X W -20.1	pe Fat 00%] 6 50%] 6 00%] 6	6.500 6.000	Op.Stock 1625.000 1433.000 1501.600	Plies 100 100 100 100 100 100 100 100	Mtr 960.00 960.00 960.00 960.00 960.00 960.00
SI.No 1 2	Marker No M-001 [1] Total M-002 [2] Total M-003 [3] Total M-001 [4]	Plies 100 100	Grmts/P 8 8	ly Avg.C 1.20	cons 200 200 200 200 200 200 200 200 200 20	Std Length 9.600 9.600	Req 90	1.Length 60.000 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.0 3 [L -0.50% X W -18.9	pe Fat 00%] 6 50%] 6 00%] 6	6.500	Op.Stock 1625.000 1433.000	Plies 100 100 100 100 100 100 100 100 100 10	Mtr 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00
 SI.No 1 2 3 4 	Marker No M-001 [1] Total M-002 [2] Total M-003 [3] Total M-001 [4] Total	Plies 100 100 100 100	Grmts/P 8 8 8 8	y Avg.C 1.20 1.20 1.20	cons 00 00 00 00 00 00 00 00 00 00 00 00 00	Std Length 9.600 9.600 9.600 9.600	90 90 90 90	1.Length 60.000 60.000 60.000 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.0] 3 [L -0.50% X W -18.0] 1 [L -3.00% X W -20.0] 2 [L -3.00% X W -17.0]	Pe Fat 00%] 6 50%] 6 00%] 6 00%] 6	6.500 6.500 6.500	Op.Stock 1625.000 1433.000 1501.600 2057.600	Plies 100 100 100 100 100 100 100 100 100 10	Mtr 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00
SI.No 1 2 3	Marker No M-001 [1] Total M-002 [2] Total M-003 [3] Total M-001 [4] Total M-003 [5]	Plies 100 100 100	Grmts/P 8 8 8	ly Avg.C 1.20 1.20	cons 00 00 00 00 00 00 00 00 00 00 00 00 00	Std Length 9.600 9.600 9.600	90 90 90 90	1.Length 60.000 60.000 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.1 3 [L -0.50% X W -18.3 1 [L -3.00% X W -20.1	Pe Fat 00%] 6 50%] 6 00%] 6 00%] 6	6.500 6.000	Op.Stock 1625.000 1433.000 1501.600	Plies 100 100 100 100 100 100 100 100 100 10	Mtr 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00
 SI.No 1 2 3 4 5 	Marker No M-001 [1] Total M-002 [2] Total M-003 [3] Total M-001 [4] Total M-001 [5] Total	Plies 100 100 100 100	Grmts/P 8 8 8 8	y Avg.C 1.20 1.20 1.20	cons 00 00 00 00 00 00 00 00 00 00 00 00 00	Std Length 9.600 9.600 9.600 9.600	90 90 90 90	1.Length 60.000 60.000 60.000 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.1 3 [L -0.50% X W -18.8 1 [L -3.00% X W -20.1 2 [L -3.00% X W -17.1 2 [L -3.00% X W -17.1	pe Fat 00%] 6 50%] 6 00%] 6 00%] 6 00%] 6 00%] 6	6.500 6.500 6.500 6.500 6.500 6.500	Op.Stock 1625.000 1433.000 1501.600 2057.600 1097.600	Plies 100 100 100 100 100 100 100 100 100 10	Mtr 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00
 SI.No 1 2 3 4 	Marker No M-001 [1] Total M-002 [2] Total M-003 [3] Total M-001 [4] Total M-003 [5]	Plies 100 100 100 100	Grmts/P 8 8 8 8	y Avg.C 1.20 1.20 1.20	cons 200 200 200 200 200 200 200 200 200 20	Std Length 9.600 9.600 9.600 9.600	90 90 90 90 90	1.Length 60.000 60.000 60.000 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.1 3 [L -0.50% X W -18.3 1 [L -3.00% X W -20.1 2 [L -3.00% X W -17.1 2 [L -3.00% X W -17.1 2 [L -3.00% X W -17.1 2 [L -3.00% X W -17.1	pe Fat 00%] 6 50%] 6 00%] 6 00%] 6 00%] 6 00%] 6 00%] 6 00%] 6	6.500 6.500 6.500 6.500 6.500 6.500 4.000	Op.Stock 1625.000 1433.000 1501.600 2057.600 1097.600 96.400	Plies 100 100 100 100 100 100 100 100 100 10	Mtr 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00
SI.No 1 1 2 3 4 5 6	Marker No M-001 [1] Total M-002 [2] Total M-003 [3] Total M-001 [4] Total M-001 [5] Total	Plies 100 100 100 100 100 100	Grmts/P 8 8 8 8 8 8	iy Avg.C 1.20 1.20 1.20 1.20 1.20	cons 200 200 200 200 200 200 200 200 200 20	Std Length 9.600 9.600 9.600 9.600 9.600	90 90 90 90 90	1. Length 60.000 60.000 60.000 60.000 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.1 3 [L -0.50% X W -18.8 1 [L -3.00% X W -20.1 2 [L -3.00% X W -17.1 2 [L -3.00% X W -17.1	pe Fat 00%] 6 50%] 6 00%] 6 00%] 6 00%] 6 00%] 6 00%] 6 00%] 6	6.500 6.500 6.500 6.500 6.500 6.500	Op.Stock 1625.000 1433.000 1501.600 2057.600 1097.600	Plies 100 100 100 100 100 100 100 100 100 10	Mtr 960.00 960.0
SI.No 1 1 2 3 4 5 6	Marker No M-001 [1] Total M-002 [2] Total M-003 [3] Total M-001 [4] Total M-002 [5] Total M-003 [6]	Plies 100 100 100 100 100 100	Grmts/P 8 8 8 8 8 8	iy Avg.C 1.20 1.20 1.20 1.20 1.20	cons 00 00 00 00 00 00 00 00 00 00 00	Std Length 9.600 9.600 9.600 9.600 9.600	Req 90 90 90 90 90 90	1. Length 60.000 60.000 60.000 60.000 60.000	Pattern Shrinkag 1 [L -3.00% X W -20.1 3 [L -0.50% X W -18.3 1 [L -3.00% X W -20.1 2 [L -3.00% X W -17.1 2 [L -3.00% X W -17.1 2 [L -3.00% X W -17.1 2 [L -3.00% X W -17.1	pe Fat 00%] 6 50%] 6 00%] 6 00%] 6 00%] 6 00%] 6 00%] 6 00%] 6 00%] 6 00%] 6 00%] 6	6.500 6.500 6.500 6.500 6.500 6.500 4.000	Op.Stock 1625.000 1433.000 1501.600 2057.600 1097.600 96.400	Plies 100 100 100 100 100 100 100 100 100 10	Mtr 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00 960.00

View Report





CAD Marker Length

Based on Marker-Fabric Plan, CAD Dept has to find out the LAY LENGTH for Markers with Pattern Shrinkage & Width(s). The MARKER LENGTH, MARKER WIDTH, LAYLENGTH is entered for Marker – Shrinkage – width(s) combination.

	ML	0000004/23	Í	View/Edit	<u>N</u> ew	D	oc.Date 22-Apr-202	3 🛨			
Buyer	BUYER_01			Style S	TYLE_001						
Garment Color	BLUE DARK	WASH	-	Fit F	EG	- Fab	ricType MAIN FAB	RIC			
Lay Method	One Way One	e Garment	* S		OPEN	-	Parts RANDOM		-		Proc
Lay Method	One way on			pread Type	SPEN		Method RANDOM				Fro
Select	MarkerNo	Marker I Destination	Plies	Grmts/Ply	Total Pcs		Mars Christense	Shrinkage G			
Soloci	M-001[1]	UK.US	100	8	800		attern Shrinkage	Select	Width Roll S 66.000 1501	A DESIGNATION OF THE OWNER	Add Roy
[77]	M-002[2]	UK.US	100	8	800	1[L -3.00% X W -20.0	0%]	66,500 1625		Auuno
	M-003[3]	CAUK	100	8	800			[[77]	64.000 96.4		
(F)	M-001[4]	CA,IN,UK	100	8	800	2[L -3.00% X W -17.0	0%]	66.500 2057	Contract of Contract	lete Rov
	M-002[5]	CA,IN,UK	100	8	800				64.000 79.4		
	M-003[6]	CA,IN	100	8	800	31	L -0.50% X W -18.5		65.500 110.		
	M-004 [7]	IN,RU,UE	100	8	800		L 0.50707 W 10.5		66.000 925.		Clear
Time!	14 005 101		70	-	FOA						
Lay.SI.No	MarkerNo) Plies (Grmts/Pl	v Total Po	s Shrinka	ge Group	Marker Width	Marker Lengt	h Lay Length	Fab.Width	De
1	M-001[1]		8	800		X W -20.00%]		9,100	9,120	66,500	
2	M-002[2]		8	800		X W -18.50%]		9.260	9.280	66.500	E
3	M-003[3]	100	8	800	1 [L -3.00%	X W -20.00%]	66.000	9.060	9.080	66.000	E
4	M-001 [4]	100	8	800	2 [L -3.00% .	X W -17.00%]	66.500	9.120	9.140	66.500	Ē
5	M-002 [5]	100	8	800	2 [L -3.00%	X W -17.00%]	66.500	9.040	9.060	66.500	E
6	M-003 [6]	100	8	800	2 [L -3.00% .	X W -17.00%]	64.000	9.220	9.240	64.000	E
7	M-003 [6]	100	8	800	3 [L -0.50% .	X W -18.50%]	66.000	9.330	9.350	66.000	E
8	M-004 [7]	100	8	800	1 [L -3.00%	X W -20.00%]	66.000	9.140	9.160	66.000	E
9	M-004 [7]	100	8	800	2 [L -3.00%]	X W -17.00%]		9.260	9.280	66.500	E
							64.000	9.420	9.440	64.000	E
10	M-004 [7]	100	8	800	3 [1 -0 50%	X W -18.50%]	64.000	9.420	9.440	65.500	E
10			3	000	0.0070		64.000	9.420	9.440	66.000	E
							64.000	9.420	9.440	66.500	E
	M-005 [8]		7	504		X W -20.00%]		8.130	8.150	66.500	[
11	M-006[9]	21	7	147	and the second se	X W -18.50%]		8.330 9.030	8.350 9.070	66.500 66.500	
11 12 13	M-007 [10	1 4	8	32		X W -17.00%]					

View Report





Fabric Roll Allocation

- Based On Planning & Marker Length Provided, **ProFit** uses the state-of-art Algorithms to Optimally Allocate Rolls to Markers that Fits Marker Plies in Roll(s) leaving Minimal END-Bits.
- LaySlip / PickList for Marker(s) is generated by the system to Pick the appropriate Rolls from Rack / Shelf in Stores.
- Minimises Single Pattern and Width(s) for Marker.
- Markers with Multiple Pattern and Widths are considered a separate Lay nos.
- Allocation Method : Width Desc Stock Desc , Width Desc Stock Asc, Width Asc – Stock Desc, Width Asc – Stock Asc.





Fabric Roll Allocation

Based on the LAYLENGTHs provided for Markers, **ProFit** uses the state-of-art Algorithms to Optimally Allocate Rolls to Markers that Fits Marker Plies in Roll(s) leaving Minimal END-Bits. **LaySlip /PickList** is generated by the system to Pick the appropriate Rolls from Stores.

oc.No			ew/Edi		· · · · · · · · · · · · · · · · · · ·	2- Apr -2023	2		vvidtn	Z-A: Stock Z-A	Fo	Marke	713
Buyer BUY	ER_01			St	tyle STYLE_001								
tColor BLU	E DARK WASH	1		•	Fit REG			• Fa	b.ype MAIN	FABRIC		÷.	Proc
I Selection				Allocation			Mar	ker Ratio	Details				
Select	Lay.SI.No	Marker No	Plies	Al.Plies	Grmts/Ply	Total Pcs	Patte	ern Sh	rinkage	Marker Width			Lay Long
J	1	M-001[1]	100	100	8	800			N -20.00%]	66.500	9.10		9.120
V	2	M-002 [2]	100	100	8	800	3 [L -0.5	50% X V	N -18.50%]	66.500	9.26		9.280
	3	M-003 [3]	100	100	8	800			N -20.00%]	66.000	9.06		9.080
1	4	M-001 [4]	100	100	8	800			N -17.00%]	66.500	9.12	0	9.140
1	5	M-002 [5]	100	100	8	800			N -17.00%]	66.500	9.04		9.060
V	6	M-003 [6]	100	10	8	800			N -17.00%]	64.000	9.22	0	9.240
	7	M-003 [6]	100	90	8	800	3 [L -0.5	50% X V	N -18.50%1	66.000	9.33	0	9.350
	Shade = A-Z; W	1				Alloc				lete Rows		L Clea	r Grid
Lay.SI.No	Marker No	Plies La	y Length	Req.Length	Pattern Sh	nrinkage	Width	Shade	RollSeqN	o Roll No	Op.Stock	Alloca	ted Plies
									1	1038	117.400		12
									2	1041	117.400		12
									3	1039	109.400		11
									4	1050	106.400		11
1	M-001[1]	100	9.120	912,000	1 [L -3.00% X	W -20 00%1	66,500	А	5	1040	103.400		11
	W COT[1]	100	0.120	012.000	1 [E 0.0070 X	20.0070]	00.000		6	1042	99.400		10
									7	1043	99.400		10
									8	1002	93.400		10
									9	1067	89.400		3
								В	10	1030	93.400		10
	Total 1										1029.000	1	00
									1	1069	103.400		11
									2	1037	100.400		10
	M-002[2]	100	9.280	928.000	3 [L -0.50% X V	W -18.50%]	66.500	A	3	1044	99.400		10
2	Contraction of the second								4	1055	99.400		10
2									5	1075	99,400		10
2													10

View Report





Lay Production

LaySlips For Marker(s) are handed over to LAYing Dept. for Spreading. Rolls need to be Spread as per Lay Slip. Need to Input Actual Plies Spread, Splits, Excess or Short for every Roll and complete Laying.

amt.Color	BUYER_	01			View	/Edit	New	Doc.I	Date 22-Ap	or -2023	-	Shift				
	BLUE D	_~ .			-	Style STYLE	_001									
		ARK WA	SH		*	Fit REG		- Fabric 1	Type MAIN	FABRIC		*		Lay No	1	
Table	TABLE (01	ų.	Machin	e Spread-	-1 · Start	Date Time 🗾	2- Apr -20 -	12.24	- E	nd Date 🕝	22- Apr -20 💌	12.2	4 -	P	roc
rker Details	At) 00		ze Order Detai				2000 D1	NR DESCRIPTION SE	SAN 54 0050	22 Apr 20	J. J			
Sele	-	.SI.No	Marker No				lance Plies	Grmts/Ply		Size Marker F	atio Details Pattern Sh	rinkago	Mark	or W		
300	OCI Lay.	1	M-001 [1]	in Grave		0	100	8	800	191501		W -20.00%]				1
		2	M-002 [2]		00	0	100	8	800			W -18.50%]		6.50C		
		3	M-003 [3]		00	0	100	8	800	-		W -20.00%]	-	6.000		
		4	M-001 [4]		00	0	100	8	800			W -17.00%]	700	6.500		
		5	M-002 [5]	1	00	0	100	8	800	2[1	-3.00% X	W -17.00%]	6	6.50C		
1		6	M-003 [6]	1	0	0	10	8	800	2 [l	-3.00% X	W -17.00%]	6	4.00C		
		7	W-003[0]	9	0	0	90	0	800	3 [l	-0.50% X	W -18.50%]	6	6.00C	Cle	ar
					-					-		0.54	0 5.0	0.110	0.171	
Fa		Shade	Roll.	Roll	Op.	Allocated	Allocated	Actual	Actual	Excess	Short	Split1	Split2	Split3	Split4	
Fa		Shade	Roll. Seq.No	No	Stock.	Plies	Allocated (Mtr)	Actual Plies	(Mtr)	Excess (Mtr)	Short (Mtr)	Split1 (Mtr)	Split2 (Mtr)	Split3 (Mtr)	Split4 (Mtr)	
		Shade	Seq.No	No 1038	Stock . 117.400	Plies 12	Allocated (Mtr) 109.440	Actual Plies 12	(Mtr) 109.440							
		Shade	Seq.No 1 2	No 1038 1041	Stock. 117.400 117.400	Plies 12 12	Allocated (Mtr) 109.440 109.440	Actual Plies 12 12	(Mtr) 109.440 109.440							
		Shade	Seq.No	No 1038	Stock . 117.400	Plies 12	Allocated (Mtr) 109.440	Actual Plies 12	(Mtr) 109.440							
Wic	idth	Shade A	Seq.No 1 2 3	No 1038 1041 1039	Stock . 117.400 117.400 109.400	Plies 12 12 12 11	Allocated (Mtr) 109.440 109.440 100.320	Actual Plies 12 12 12 11	(Mtr) 109.440 109.440 100.320			(Mtr)				
	idth		Seq.No 1 2 3 4	No 1038 1041 1039 1050	Stock . 117.400 117.400 109.400 106.400	Plies 12 12 12 11 11 11	Allocated (Mtr) 109.440 109.440 100.320 100.320	Actual Plies 12 12 12 11 11	(Mtr) 109.440 109.440 100.320 100.320			(Mtr)	(Mtr)			
Wic	idth		Seq.No 1 2 3 4 5	No 1038 1041 1039 1050 1040	Stock. 117.400 117.400 109.400 106.400 103.400	Plies 12 12 12 11 11 11 11	Allocated (Mtr) 109.440 109.440 100.320 100.320 100.320	Actual Plies 12 12 11 11 11	(Mtr) 109.440 109.440 100.320 100.320 100.320			(Mtr)	(Mtr)			
Wic	idth		Seq.No 1 2 3 4 5 6	No 1038 1041 1039 1050 1040 1042 1043 1002	Stock. 117.400 117.400 109.400 106.400 103.400 99.400 99.400 93.400	Plies 12 12 11 11 11 11 10	Allocated (Mtr) 109.440 100.320 100.320 100.320 91.200 91.200 91.200	Actual Plies 12 12 11 11 11 11 11	(Mtr) 109.440 109.440 100.320 100.320 91.200 91.200 91.200			(Mtr)	(Mtr)			
Wic	idth	A	Seq.No 1 2 3 4 5 6 7 8 9	No 1038 1041 1039 1050 1040 1042 1043 1002 1067	Stock. 117.400 117.400 109.400 106.400 103.400 99.400 99.400 93.400 89.400	Plies 12 12 12 11 11 11 10 10 10 3	Allocated (Mtr) 109.440 100.320 100.320 91.200 91.200 91.200 27.360	Actual Plies 12 12 11 11 10 10 3	(Mtr) 109.440 109.440 100.320 100.320 91.200 91.200 91.200 27.360			(Mtr)	(Mtr)			
Wic	500		Seq.No 1 2 3 4 5 6 7 8	No 1038 1041 1039 1050 1040 1042 1043 1002	Stock. 117.400 117.400 109.400 106.400 103.400 99.400 99.400 93.400	Plies 12 12 11 11 11 10 10 10 10	Allocated (Mtr) 109.440 100.320 100.320 100.320 91.200 91.200 91.200	Actual Plies 12 12 11 11 11 10 10 10	(Mtr) 109.440 109.440 100.320 100.320 91.200 91.200 91.200			(Mtr)	(Mtr)			

View Report





Cut Production

Size wise CUT Qty is entered for the Laid Marker in this Screen

📕 Cut Prod	luction	í -																– 🗆 🗙
Do	ic.No		C	P0000	030/23				View/Edit	1	<u>N</u> ew		Doc.Date	22- Apr -202	23 💌	Shift		9
E	Buyer	BUYER	2_01				τ.		Style	STYLE	_001							7.
Garment (Color	BLUE D	DARK	WASH	1		Ŧ		Fit	REG		÷	FabricType	MAIN FAE	RIC	÷	Cut No	1
Т	able	TABLE	01		÷	M	lachine	Spi			Date Time	e 1 20. M	or -20:	30 • E	nd Date Time	e 29-Apr-20.		Process
Marker Details	-	TADEE					olor Size	Trailing to		ordare		• Je	01-20, (k10.	10 M	Marker Ratio D	Second Second		1.100033
		nu bla	Law	CLMa	-					Dett	or Chri	nkana	Laid Dliss			1	Leu Dee Ne	-
	CL La		Lay.	51.NO		001 [1		00	Grmts/Ply 8		ern Shri	-20.00%]	and the second second second	800	800	Balance Pcs	Lay.Doc.No	Add
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Cum.C	ut Pcs	0	0	0	0	0	0	0	0									
Cut	Pcs	100	100	100	100	100	100 1	00	100									
E Sa	ve				6	P.O.Si	ize Brea	akUp			Ŵ	Delet	e			Print		Exit
			_															

View Report





Bundle Generation

Bundles are Generated Automatically with required no. of pcs / Bundle. Bundle Nos. / Ply Nos. are automatically Generated. Bundle information can be printed on Sticker / Tafetta. Numbering Sheet is provided to Sorting Dept. to Segregate CUT Parts to Bundles.

	unuic e	ieneration																
I	DocNo				iew/E	dit 🛃	<u>N</u> ew	Date 22-A	or -2023		-				Roll Ord	er C AS	C DE	SC
	Buyer I	BUYER_01				-	Style S	TYLE_001										2
Grm	t.Color	BLUE DARK W	ASH			-	Fit R	EG			- Fab.1	ype N	AIN FAB	RIC		-	0	Fetch
	Cut No	1									- Bun.	Size	0		Proce	ss DGe	nerate E	Bundles
2								29		30	31		32		34	3	6	38
	P.O.	No P.O.E	Date Refe	rence	Destination	Ex.Fac	t.Date				OQ	CQ		cq o			CQ	OQ
	PO_0	0001	5	51	US	05/00/	0000	52	52 57	57	68	68	78	78 7	3 78	62	62	42
	PO_0	10/04/	2023	32	UK	05/06/	2023	48	48 43	43	32	32	22	22 23	2 22	38	38	58
	Grand	Total						100 1	00 100	100	100	100	100	100 10	0 100	100	100	100
Bun	dle Details				Bundle Roll	Details						Roll Size	Details					_
25//6	Bundle					Size	≥ - P.O I											
25//6	Bundle Size	Bundle No	From Ply	To Ply	Bundle Po	Size	Size	PoNo	RefNo) Des	tination	Ex.I	Fact.Da		dle No	From	Ply	To I
25//6	Bundle Size 29	1	1	100	Bundle Po 100	Size) Des	tination US	Ex.I			1	From 1	Ply	To I 52
25//5	Bundle Size		-	100 200	Bundle Po 100 100	Size	Size 29	PoNo PO_000	1 S1			Ex.I 05-	Fact.Da -Jun-2023	3		1	Ply	52
25//5	- Bundle Size 29 30	1 2	1 101	100	Bundle Po 100	Size	Size	PoNo	1 S1		US	Ex.I 05-	Fact.Da	3	1 1		Ply	
25//5	Bundle Size 29 30 31	1 2 3	1 101 201	100 200 300	Bundle Po 100 100 100	Size	Size 29	PoNo PO_000	1 S1 2 S2		US	Ex.I 05- 05-	Fact.Da -Jun-2023	3	1 1 1	1	Ply -	52
25///5	- Bundle Size 29 30 31 32	1 2 3 4	1 101 201 301	100 200 300 400	Bundle Po 100 100 100 100 100	Size	Size 29 29	PoNo PO_000 PO_000	1 S1 2 S2		US UK	Ex.I 05- 05-	Fact.Da -Jun-2023 -Jun-2023	3	1 1 1 1	1 53	Ply	52 10
25//6	Bundle Size 29 30 31 32 34 36 38	1 2 3 4 5 6 7	1 101 201 301 401 501 601	100 200 300 400 500 600 700	Bundle Po 100 100 100 100 100 100 100 10	Size	Size 29 29	PoNo PO_000 PO_000	1 S1 2 S2 1 S1		US UK	Ex.I 05- 05- 05-	Fact.Da -Jun-2023 -Jun-2023	3	1 1 1 2 1 2	1 53		52 10
25//6	Bundle Size 29 30 31 32 34 36	1 2 3 4 5 6	1 101 201 301 401 501	100 200 300 400 500 600	Bundle Pc 100 100 100 100 100 100 100 100 100 100	Size	Size 29 29 30 30	PoNo PO_000 PO_000 PO_000 PO_000	1 S1 2 S2 1 S1 2 S2		US UK US UK	Ex.I 05- 05- 05- 05-	Fact.Da -Jun-2023 -Jun-2023 -Jun-2023	3	1 1 1 2 1 2 1 2 1	1 53 101 158		52 10 15 20
25///5	Bundle Size 29 30 31 32 34 36 38	1 2 3 4 5 6 7	1 101 201 301 401 501 601	100 200 300 400 500 600 700	Bundle Po 100 100 100 100 100 100 100 10	Size	Size 29 29 30	PoNo PO_000 PO_000 PO_000	1 S1 2 S2 1 S1 2 S2		US UK US	Ex.I 05- 05- 05- 05-	Fact.Da -Jun-2023 -Jun-2023 -Jun-2023	3	1 1 1 2 1 2 1 3	1 53 101		52 10 15
25///5	Bundle Size 29 30 31 32 34 36 38	1 2 3 4 5 6 7	1 101 201 301 401 501 601	100 200 300 400 500 600 700	Bundle Po 100 100 100 100 100 100 100 10	Size	Size 29 29 30 30 30 31	PoNo PO_000 PO_000 PO_000 PO_000 PO_000	1 S1 2 S2 1 S1 2 S2 1 S1 1 S1		US UK US UK US	Ex.I 05- 05- 05- 05- 05- 05-	Fact.Da -Jun-2023 -Jun-2023 -Jun-2023 -Jun-2023	3	1 1 2 1 2 1 3 1	1 53 101 158 201		52 10 15 20 26
25///5	Bundle Size 29 30 31 32 34 36 38	1 2 3 4 5 6 7	1 101 201 301 401 501 601	100 200 300 400 500 600 700	Bundle Po 100 100 100 100 100 100 100 10	Size	Size 29 29 30 30	PoNo PO_000 PO_000 PO_000 PO_000	1 S1 2 S2 1 S1 2 S2 1 S1 1 S1		US UK US UK	Ex.I 05- 05- 05- 05- 05- 05-	Fact.Da -Jun-2023 -Jun-2023 -Jun-2023	3	1 1 1 2 1 2 1 3	1 53 101 158		52 10 15 20
25//6	Bundle Size 29 30 31 32 34 36 38	1 2 3 4 5 6 7	1 101 201 301 401 501 601	100 200 300 400 500 600 700	Bundle Po 100 100 100 100 100 100 100 10	Size	Size 29 29 30 30 30 31	PoNo PO_000 PO_000 PO_000 PO_000 PO_000	1 S1 2 S2 1 S1 2 S2 1 S1 2 S2 2 S2		US UK US UK US	Ex.1 05- 05- 05- 05- 05- 05- 05-	Fact.Da -Jun-2023 -Jun-2023 -Jun-2023 -Jun-2023	3	1 1 2 1 2 1 3 1 3	1 53 101 158 201		52 10 15 20 26
25//6	Bundle Size 29 30 31 32 34 36 38	1 2 3 4 5 6 7	1 101 201 301 401 501 601	100 200 300 400 500 600 700	Bundle Po 100 100 100 100 100 100 100 10	Size	Size 29 29 30 30 31 31	PoNo PO_000 PO_000 PO_000 PO_000 PO_000	1 S1 2 S2 1 S1 2 S2 1 S1 2 S2 2 S2		US UK US UK US	Ex.1 05- 05- 05- 05- 05- 05- 05-	Fact.Da: -Jun-202: -Jun-202: -Jun-202: -Jun-202: -Jun-202:	3	1 1 2 1 2 1 3 1 3 1 3 1	1 53 101 158 201 269		52 10 15 20 26 30

View Report



Bundle Ticket Printing

Bundle Tickets are Generated for a LAY as per the Ticket Format. These Tickets can be printed on a Sticker/ A4 Sheet / POS Printer.

	BUYER_0	1		*	Style STY	LE_001							
arment Color	BLUE DA	RK WASH		*	Fit REG	ì			 Fabric Type 	MAIN FABR	RIC	-	Proces
Select	LayNo	LaySINo	Mar	kerNoStg	TotalLaidPli	es To	talPcs (CutNo	CutSINo	TotalCutPcs	PatternShrinkag	ge	
	1	1	M	-001[1]				1	1	800	1 [L -3.00% X W -	20.00%]	
	2	2	M	-002 [2]	100		800	2	2	800	3 [L -0.50% X W -	18.50%]	
	3	3	M	-003 [3]				3	3	800	1 [L -3.00% X W -	20.00%]	
				001.041								17.000/1	
Group					* Fron	n Bundle			 To Bunc 	lle	 Bundle Type 	P.O.Wis	e
Card Type	Thermal F	rinter - POS	Printe	r	-	Sort By	Group,Bun	dle No	No.Of.Co	ols 1	Generate		Previ
Select	Bund	leNo Lay	No	CutNo	GroupName	Col	orName	Buyer:	BUYER_01	Style: TYL	E_001		
V								PO No:	0001	Color: ARK	WASH		
V	1	2						Fit:	REG	Size: 29			
V	3	3						LayNo:	1	CutNo: 1			
V	4	F .		1				BNo:	1	BPcs: 52			
1.4	E	5		1	ALL Group	BLUE D	ARK WASH	FPly:	1	ToPly: 52			
V													
	(3						Part:	ALL Group				
V								Part:	ALL Group				
	(7							ALL Group BUYER_01	Style: TYL	E_001		
	(7											
	(7						Buyer:	BUYER_01	Style: TYL			
	(7						Buyer: PO No:	BUYER_01 0002 REG	Style: TYL Color: ARK			
	(7						Buyer: PO No: Fit:	BUYER_01 0002 REG	Style: TYL Color: ARK Size: 29			

View Bundle Ticket





Panel ReCut

Panel ReCut for Defective Parts in a Lay / Marker with Reason / Parts are Entered in this Screen

💀 P	anel ReCut	ţ										- 0	= ×
	Doc.No				View/	Edit	<u>N</u> ew	Doc.Date 2	2- Apr -2023		~		
	Buyer	BUYER_0	1		-	Style S	TYLE_001						
Ga	arment Color	BLUE DAF	RKWAS	SH	-	Fit R	EG Fa	bricType N	IAIN FABRIC		*	Pr	rocess
	Serial No	975			02[2] Lay.No	:2 Cut	t.No:2 Roll No:1044 Shad	a:A Pattern	Shrinkage : 3 [L -	0.50% X W -18.	50%] Width : 66.500 Stoc	k:6.600 Lay	y
	Condition	010		Length : 9.280			Roll Details						
I	Parts RIGH	IT FRONT			· [Defect	2010/00/00/00/00/00/00/00/00/00/00/00/00/		- 6	Add Row(s)	Delete Row(s)	L Clea	ar Grid
1	Select	Roll No	Widt	h Shade					Stock		Canto and		
	E	1044	66.50						6.600				
		1045							0.200				
		1046	66.00	0					0.200				
		1056							0.200				- I
	F	1055-1		A					0.500				
		1075-1	66.50	0					0.500				
		1069							1.320				
		1066	66.00	0					1.550				
		1059	00.00	0					1.900				
		1026	66.50	0 B					2.600				
Л	Serial No	Part		Defect	Roll No	Chad	e Pattern Shrinkage	Width	ReCut Mtrs	Delete			
	525	BACK YO		Weaving	1050-1	A	1 [L -3.00% X W -20.009		0.200				
	635	FRONT Y		Knot	1050-1	A	1 [L -3.00% X W -20.00%		0.300				
	745	LEFT BA		Slub	1040-1	A	1 [L -3.00% X W -20.009	and a second second second second	0.300				
	795	LEFT FR		Contamination		A	1 [L -3.00% X W -20.009	-	0.200				
	850	RIGHT B		BROKEN YAR		A	3 [L -0.50% X W -18.509		0.500				
	975	RIGHT FF	RONT	DAMAGE	1055-1	A	3 [L -0.50% X W -18.509		0.500				
H	Save			Ŵ	Delete				Print			P	Exi

View Report





Cut Issues To SuperMarket

Bundles are Issued directly to Sewing Lines or to Super Markets.

🔛 Cu	t Issues 1	To Super	rMarket										- 🗆 ×
	Doc.No				Wiew/Ed	t 🛃	New	Doc.Date	22- Apr -20)23	<u>_</u>		
	Buyer	BUYER	01		- Styl	STYLE	001						
Con	ment Color		– DARK WA	eu		t REG	-	- FabricType		DDIO			
								Гаристуре	IVIAIIN FA		_		
Su	per Market	SUPER	RMARKET	Г01	• Grou	ALL Gro	oup			Process	Add	Lear Grid	
Marker	r Details			P.O. Color	Size Order Details				S	Size Marker Ratio	o Details		
	Select	CutNo	LayNo	DocNo	MarkerNo	NoOfBu	ndles				ndlePcs		
		1	1	BG0000030/23	M-001 [1]	8					800		
4	Marker N	lo Cu	tNo G	iroupName		Select	BundleNe		ToPlyNo	D		BundlePcs	
					29		1	1	100			100	
				_	30		2	101	200			100	
				_	31		3	201	300			100	
	M-001 [1]	1	ALL Group	32 34	V	4	301	400 500			100 100	
					34	V	5	401 501	600			100	
				-	38	V	7	601	700	-		100	
					39	V	8	701	800			100	
	Total				00		8	,01	000			800	
B	Save			Ŵ	Delete		P.O.Br	eak Up	•	Print			Exit

View Report





SuperMarket To Line

Bundles Received From Cutting are Issued to Sewing Lines

				P View	/Edit	New	Doc.Date	22- Apr -2023	<u>*</u>	
Buyer	BUYER_	01		-	Style STYLI	E_001				
arment Color	BLUE D	ARK WA	ASH	*	Fit REG		 FabricType 	MAIN FABRI	C	
Line	01			G	roup ALL G	roup		Pro	cess 🔚 Add 🗼 Clear Grid	
er Details			P.O. Cole	or Size Order Detail	s			Size M	Marker Ratio Details	
Select	CutNo	LayNo	National Contract		o NoOfBu	ndles		0.201	BundlePcs	
V	1	1		23 M-001[1]					800	
Marker	lo Cut	No	GroupName	SizeName	Select	BundleNo	FromPlyNo	ΤοΡΙγΝο	BundlePcs	
Marker N	lo Cut	No C	GroupName	SizeName 29	♥ Select ♥	BundleNo 1	FromPlyNo 1	ToPlyNo 100	BundlePcs 100	
Marker N	lo Cut	No C	GroupName			and the second				
Marker N	lo Cut	No (GroupName	29		1	1	100	100	
				29 30 31 32	V V V	1	1 101	100 200	100 100	
Marker N M-001 [1			GroupName ALL Group	29 30 31 32 34		1 2 3	1 101 201 301 401	100 200 300 400 500	100 100 100 100 100	
				29 30 31 32 34 36		1 2 3 4 5 6	1 101 201 301 401 501	100 200 300 400 500 600	100 100 100 100 100 100 100	
				29 30 31 32 34 36 38		1 2 3 4 5 6 7	1 101 201 301 401 501 601	100 200 300 400 500 600 700	100 100 100 100 100 100 100 100	
				29 30 31 32 34 36		1 2 3 4 5 6	1 101 201 301 401 501	100 200 300 400 500 600	100 100 100 100 100 100 100	

View Report





Taffeta Labels

Style Information can be printed on a Tafetta Label for every piece in the bundle and the Lable can be attached to every piece for tracking

UT U01
Shine Shine Sheers
22/04/2023
BA 01
BY BUYER 01
SN STYLE 001
SD MENS PANTS (
COUS
U01-01036298
Tel 2/9: Cel
062,6623
3427,445
N 23142
SL 1
SL 1 CL BLUE DARK W
CL BLUE DARK W
CL BLUE DARK W SZ 29
CL BLUE DARK W SZ 29 CT 1
CL BLUE DARK W SZ 29 CT 1 GR 1 RN 1002
CL BLUE DARK W SZ 29 CT 1 GR 1

View Report





Style Status Report

Style's Markers' Status for every Processes from Fabric Plan to Issues to Line Is displayed in the screen. Green Tick indicates Completion and Pink Tick indicates Partially completed and Blank indicates Pending.

eport													- 0						
JYER_01		T	Styl	e STYLE_00	1														
LUE DARK WAS	θH	*	FabricTyp	e MAIN FAB	RIC		-		Fit REC	à									
									*				Pro						
and the second sec		ge Grouping	Marker Fabr		and the second			100000 A.C. 1000		and a second concerned		and the second	I to Line						
Marker No	M.Plies	Ways	Pieces	Lay.SNo	PLAN			LAY		SORT	ISS SM	I STORE AND STORE OF ALL							
M-001 [1]	100	8	800	1	~	~	~	~	~	~	~	~							
M-002 [2]	100	8	800	2	~	~	~	~	~	~	~	~							
M-003 [3]	100	8	800	3	~	~	~	~	~	~	~	~							
M-001 [4]	100	8	800	4	~	~	~	~	~	~	~	~							
M-002 [5]	100	8	800	5	~	~	~	~	~	~	~	~							
M-003[6]	100	8	800	6	~	~	~	~	~	~	~	~							
W-003[0]	100	0	800	7	~	~	~	~	~	~	~	~							
M 004 [7]	100	0	900	8	~	~	~	~	~	~	~	~							
W-004[7]	100	0	800	10	~	~	~	~	~	~	~	~							
M-005 [8]	72	7	504	11	~	~	~	~	~	~	~	~							
M-006 [9]	21	7	147	12	~	~	~	~	~	~	~	~							
M-007 [10]	4	8	32	13	~	~	~	~	~	~									
M-008 [11]	1	8	8	14	~	~	~	~	~	~									
	1	1	1	15	~	~	~	~	~										
	UYER_01 LUE DARK WAS Marker No M-001 [1] M-002 [2] M-003 [3] M-001 [4] M-002 [5] M-003 [6] M-004 [7] M-005 [8] M-005 [8] M-006 [9] M-007 [10]	UYER_01 LUE DARK WASH Tetails Cut Order Plan Shrinkag Markor No M.Plios M-001 [1] 100 M-002 [2] 100 M-003 [3] 100 M-001 [4] 100 M-002 [5] 100 M-003 [6] 100 M-003 [6] 100 M-005 [8] 72 M-005 [8] 72 M-006 [9] 21 M-007 [10] 4	UYER_01 * LUE DARK WASH * Marker No M.Plies Ways M-001 [1] 100 8 M-002 [2] 100 8 M-003 [3] 100 8 M-001 [4] 100 8 M-003 [6] 100 8 M-003 [6] 100 8 M-003 [6] 100 8 M-005 [8] 72 7 M-005 [8] 21 7 M-007 [10] 4 8	UYER_01 Styl LUE DARK WASH Fabric Typ Teabric Typ Fabric Typ Marker No M.Plies Ways Pieces Marker No M.Plies Ways Pieces M-001 [1] 100 8 800 M-002 [2] 100 8 800 M-003 [3] 100 8 800 M-001 [4] 100 8 800 M-002 [5] 100 8 800 M-003 [6] 100 8 800 M-003 [6] 100 8 800 M-003 [6] 100 8 800 M-005 [8] 72 7 504 M-005 [8] 21 7 147 M-007 [10] 4 8 32	UYER_01 Style STYLE_00 LUE DARK WASH Fabric Type MAIN FAB Image: Cut Order Plan Strinkage Grouping Marker Fabric Type MAIN FAB Image: Cut Order Plan Strinkage Grouping Marker Fabric Plan Marker Marker No M.Plies Ways Pieces Lay_SNo M-001 [1] 100 8 800 1 M-002 [2] 100 8 800 2 M-003 [3] 100 8 800 3 M-001 [4] 100 8 800 4 M-003 [6] 100 8 800 5 M-003 [6] 100 8 800 5 M-003 [6] 100 8 800 5 M-003 [6] 100 8 800 10 M-005 [8] 72 7 504 11 M-005 [8] 21 7 147 12 M-007 [10] 4 8 32 13	Style STYLE_001 Style STYLE_001 Fabric Type MAIN FABRIC Marker No M.Plies Ways Pieces Lay.SNO PLAN Marker No M.Plies Ways Pieces Lay.SNO PLAN M-001 [1] 100 8 800 1 \checkmark M-002 [2] 100 8 800 2 \checkmark M-003 [3] 100 8 800 3 \checkmark M-001 [4] 100 8 800 5 \checkmark M-003 [6] 100 8 800 5 \checkmark M-004 [7] 100 8 800 10 \checkmark M-005 [8] </td <td>Style STYLE_001 Style STYLE_001 Fabric Type MAIN FABRIC Marker Fabric Type MAIN FABRIC Marker Fabric Type Marker Length Roll Allocation Marker No M.Plies Ways Pieces Lay.SNo PLAN M / L M-001 [1] 100 8 800 1 ✓ ✓ M-002 [2] 100 8 800 2 ✓ ✓ M-003 [3] 100 8 800 3 ✓ ✓ M-001 [4] 100 8 800 3 ✓ ✓ M-001 [4] 100 8 800 5 ✓ ✓ M-003 [6] 100 8 800 5 ✓ ✓ M-003 [6] 100 8 800 7 ✓ ✓ M-005 [8] 72 7 504 11 ✓ ✓</td> <td>Style STYLE_001 Style STYLE_001 Fabric Type MAIN FABRIC Cut Order Plan Shrinkage Grouping Marker Fabric Plan Marker Length Roll Allocation Lay Product Marker No M.Plies Ways Pieces Lay.SNo PLAN M / L ALLOC M-001 [1] 100 8 800 1 ✓ ✓ ✓ M-002 [2] 100 8 800 2 ✓ ✓ ✓ M-003 [3] 100 8 800 3 ✓ ✓ ✓ M-001 [4] 100 8 800 3 ✓ ✓ ✓ M-001 [6] 100 8 800 5 ✓ ✓ ✓ M-003 [6] 100 8 800 5 ✓ ✓ ✓ M-004 [7] 100 8 800 11 ✓ ✓</td> <td>Style Style STYLE_001 LUE DARK WASH Style STYLE_001 Fabric Type MAIN FABRIC Cut Order Plan Style STYLE_001 Marker No M Plices Marker Fabric Plan Marker Length Roll Allocation Lay Production O Marker No M.Plics Ways Pieces Lay.SNo PLAN M / L ALLOC LAY M-001 [1] 100 8 800 1 ✓ ✓ ✓ ✓ M-002 [2] 100 8 800 2 ✓ ✓ ✓ ✓ ✓ M-001 [4] 100 8 800 5 ✓</td> <td>UYER_01 Style STYLE_001 LUE DARK WASH Fabric Type MAIN FABRIC Fit Fit Record Verter Law Shrinkage Grouping Marker Fabric Type Marker Length Roll Allocation Lay Production Cut Production Marker No M.Plies Ways Piecees Lay.SNo PLAN M/L ALLOC Lay Cut M-001 [1] 100 8 800 1 Image: Strinkage Grouping Marker Fabric Flam Marker Fabric Flam</td> <td>Style STYLE_001 Fabric Type MAIN FABRIC Fit REG LUE DARK WASH Fabric Type MAIN FABRIC Fit REG LUE DARK WASH Fit Ref Cut Order Plan Marker Length Roll Allocation Lay Production Cut Production Bundle Marker No M.Plies Ways Pieces Lay.SNo PLAN M / L Allocation Cut Production Cut Production Bundle M-001 [1] 100 8 800 2 Image: Colspan="4">Image: Colspan="4">Allocation Cut Production Cut Production Cut Production Sundle M-003 [3] 100 8 800 2 Image: Colspan="4">Image: Colspan="4">Image: Colspan="4">Cut Production Cut Production Sundle M-003 [3] 100 8 800 2 Image: Colspan="4">Image: Colspan= 4 Image: Colspan= 4</td> <td>Style STYLE_001 Fit REG Fit REG Fit REG Cut Order Plan Shrinkage Grouping Marker Fabric Plan Marker Length Rell Allocation Lay Production Cut Production Cut Production Bundle Generation Marker No M.Plios Ways Pieces Lay.SNo PLAN M / L ALLOC LAY CUT SORT ISS SM M-001 [1] 100 8 800 1 Cut Production Cut Production Bundle Generation M-001 [1] 100 8 800 2 M-001 [4] 100 8 800 3 <td>Style Style STYLE_001 Fit <th colspan="6" fit<<="" td=""></th></td></td>	Style STYLE_001 Style STYLE_001 Fabric Type MAIN FABRIC Marker Fabric Type MAIN FABRIC Marker Fabric Type Marker Length Roll Allocation Marker No M.Plies Ways Pieces Lay.SNo PLAN M / L M-001 [1] 100 8 800 1 ✓ ✓ M-002 [2] 100 8 800 2 ✓ ✓ M-003 [3] 100 8 800 3 ✓ ✓ M-001 [4] 100 8 800 3 ✓ ✓ M-001 [4] 100 8 800 5 ✓ ✓ M-003 [6] 100 8 800 5 ✓ ✓ M-003 [6] 100 8 800 7 ✓ ✓ M-005 [8] 72 7 504 11 ✓ ✓	Style STYLE_001 Style STYLE_001 Fabric Type MAIN FABRIC Cut Order Plan Shrinkage Grouping Marker Fabric Plan Marker Length Roll Allocation Lay Product Marker No M.Plies Ways Pieces Lay.SNo PLAN M / L ALLOC M-001 [1] 100 8 800 1 ✓ ✓ ✓ M-002 [2] 100 8 800 2 ✓ ✓ ✓ M-003 [3] 100 8 800 3 ✓ ✓ ✓ M-001 [4] 100 8 800 3 ✓ ✓ ✓ M-001 [6] 100 8 800 5 ✓ ✓ ✓ M-003 [6] 100 8 800 5 ✓ ✓ ✓ M-004 [7] 100 8 800 11 ✓ ✓	Style Style STYLE_001 LUE DARK WASH Style STYLE_001 Fabric Type MAIN FABRIC Cut Order Plan Style STYLE_001 Marker No M Plices Marker Fabric Plan Marker Length Roll Allocation Lay Production O Marker No M.Plics Ways Pieces Lay.SNo PLAN M / L ALLOC LAY M-001 [1] 100 8 800 1 ✓ ✓ ✓ ✓ M-002 [2] 100 8 800 2 ✓ ✓ ✓ ✓ ✓ M-001 [4] 100 8 800 5 ✓	UYER_01 Style STYLE_001 LUE DARK WASH Fabric Type MAIN FABRIC Fit Fit Record Verter Law Shrinkage Grouping Marker Fabric Type Marker Length Roll Allocation Lay Production Cut Production Marker No M.Plies Ways Piecees Lay.SNo PLAN M/L ALLOC Lay Cut M-001 [1] 100 8 800 1 Image: Strinkage Grouping Marker Fabric Flam Marker Fabric Flam	Style STYLE_001 Fabric Type MAIN FABRIC Fit REG LUE DARK WASH Fabric Type MAIN FABRIC Fit REG LUE DARK WASH Fit Ref Cut Order Plan Marker Length Roll Allocation Lay Production Cut Production Bundle Marker No M.Plies Ways Pieces Lay.SNo PLAN M / L Allocation Cut Production Cut Production Bundle M-001 [1] 100 8 800 2 Image: Colspan="4">Image: Colspan="4">Allocation Cut Production Cut Production Cut Production Sundle M-003 [3] 100 8 800 2 Image: Colspan="4">Image: Colspan="4">Image: Colspan="4">Cut Production Cut Production Sundle M-003 [3] 100 8 800 2 Image: Colspan="4">Image: Colspan= 4 Image: Colspan= 4	Style STYLE_001 Fit REG Fit REG Fit REG Cut Order Plan Shrinkage Grouping Marker Fabric Plan Marker Length Rell Allocation Lay Production Cut Production Cut Production Bundle Generation Marker No M.Plios Ways Pieces Lay.SNo PLAN M / L ALLOC LAY CUT SORT ISS SM M-001 [1] 100 8 800 1 Cut Production Cut Production Bundle Generation M-001 [1] 100 8 800 2 M-001 [4] 100 8 800 3 <td>Style Style STYLE_001 Fit <th colspan="6" fit<<="" td=""></th></td>	Style Style STYLE_001 Fit Fit <th colspan="6" fit<<="" td=""></th>						





Cut Order Plan

ProFit Reports



- Roll Usage Summary
- Roll Usage Detail
- Daily Production Status
- Order Status





ProFit Dashboard

- Real Time Dashboard provides the real time status of all the process in the cutting room.
- Every Process Status is shown in a individual color card.
- For Every Process, the following information is shown
 - Completed Styles / orders
 - Today's New Styles / orders
 - Pending Styles / Orders
- > Default current day's status is shown. Can also view any date's info.
- Users can click on the caption / value to drill down to details.





Dash Board

			Dashi Doa				
Manual Second Contractor Second Strategy in	er planning system - XYZ	- A second s	D - ProFitDB				- 8 ×
<u>Masters</u> <u>Transaction</u>	n <u>R</u> eports <u>A</u> dmin <u>E</u> xit	<u>W</u> indow		~			
Orc	der Status	Cut Or			Fabric Stock	Shr	inkage Grouping
Running	897480 PCs [434 PO]	Processed	647978 [256]	Stock	215754.536 [7594Rolls, 140Lots]		214995.336 [245 G, 7586 R, 137 L]
		Today	6292 [1]			Today	589.270 [3 G, 79 R, 1 L]
Today	6050 PCs [6 PO]	Pending	73	Today	589.270 [79Rolls, 1Lots]	Pending	764.000 [8 R [3 L]
P	Planning	Allocatio	n of Rolls	Marke	ers from CAD Dept	L. L	ay Production
Processed	510717 [109]	Processed	505664 [445]	Processed	111 DNo, 1647 MGNos	Processed	407158 [1305]
Today	6260 [1]	Today	6292 [1]	Today	1 DNo, 15 MGNos	Today	6292 [14]
Pending	24687	Pending	1314595	Pending	NIL	Pending	98506
Cut	Production	Bundle G	eneration	Cuttin	ng to SuperMarket	SuperN	larket to Line Issues
Processed	407158 [1305]	Processed	407152 [1304]	Processed	409324 [567]	Processed	387723 [560]
Today	6292 [14]	Today	6292 [14]	Today	6292 [2]	Today	6292 [2]
Pending	NIL	Pending	6	Pending	NIL	Pending	21601
User ; Admin	Server ; (Crystal1 Sy	stem : 192.168.1.16	Assembly Name	e : ProFit Version	: 2.0 Ass	embly Date : 02/06/2023 16:02:22





Contact us



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